


E3G-L1/L3

Effectively Cuts the Influence of Workpiece Characteristics, Such as Gloss, Incline, and Color.



 Be sure to read *Safety Precautions* on page 12.



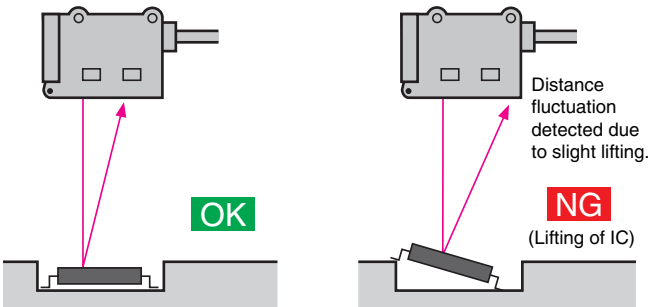
Features

A 1-mm-dia. Pin-point Beam Allows Detection of Minute Objects

Smallest in the Industry

E3G-L1

OMRON's unique Hyper LED achieves a pin-point light source only 1/7 the size of conventional light sources, with uniform light-intensity distribution. The Hyper LED achieves stable detection of small objects by eliminating the dead band that results from the drop-out that commonly occurs at the center of conventional LEDs. The clearly visible spot makes it easy to check the optical axis adjustment and sensing position.



Stable Detection Based Not Only on Object Color, But Also on Inclination and Glossiness

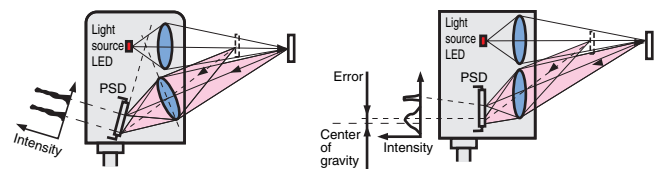
First in the Industry

The E3G-L1 is 2.6 times more stable than previous models with inclination characteristics.

The use of the shine-proof optical system with conventional triangulation reduces the discrepancies in sensing distance due to object color, surface, and inclination. (The E3G-L3 is 2.2 times more stable than previous models.)

Shine-proof Optical System (E3G-L1, E3G-L3)

Previous Distance-setting Models

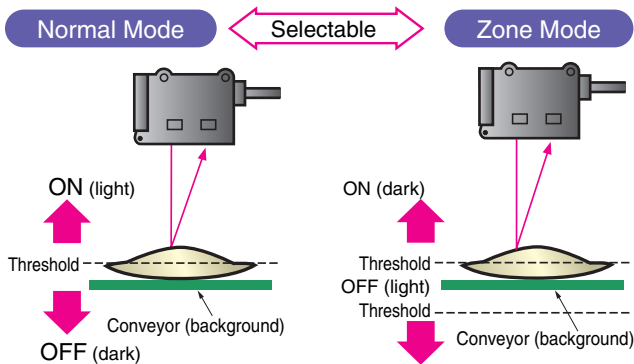


A low-error distance signal is assured because an image is formed on the photosensing device (PSD), irrespective of the sensing distance. Detection is also stable with respect to the inclination of the object.

At some distances, images cannot be formed on the photosensing device (PSD). The spot diameter is large, distance errors occur due to displacement of the center of gravity, and detection is unstable with respect to the inclination of the object.

Simple Detection of Glossy, Uneven Objects

First in the Industry



Triangulation with hysteresis of 4% or less (E3G-L1) is used, so objects beyond the set distance are not detected. At a set distance of 30 mm, steps that are 1.2 mm high can be detected.

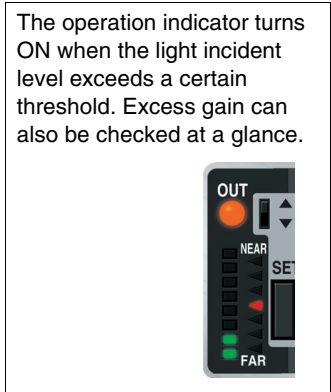
Glossy, uneven objects are reliably detected because OFF (light) status occurs only when the conveyor is detected, and ON (dark) status occurs when an object is present.

- IP67 Waterproofing
- CE Marking

The Sensor meets the European EMC Directive, allowing it to be mounted in export devices with confidence.

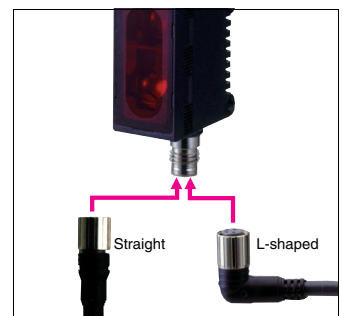
Optimal Background and Conveyor Teaching. Double-bar Display Shows Excess Gain at a Glance.

The Sensor features one-touch teaching settings. After the workpiece, background, and conveyor teaching are complete, fine adjustment of the sensitivity can be made in 13 levels for Normal Mode or 5 levels for Zone Mode. The excess gain in distance or detecting of small steps can be easily set.



A Lineup of M8 Connectors

Easy to disconnect, making maintenance simple.



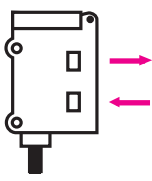
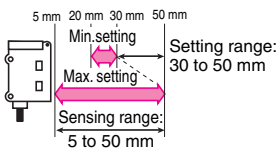
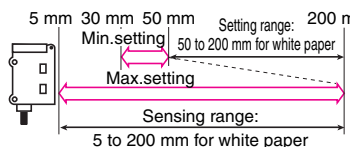
Meets the Needs of All Industries, Including Semiconductors, Electronic Components, Food, and Packaging

Normal Mode		E3G-L3 (200-mm Models)
E3G-L1 (50-mm Models) Detecting minute electronic components in a tray 	Detecting thin or uneven objects 	Detecting objects on a production line with a glossy background
Zone Mode		E3G-L3 (200-mm Models)
E3G-L1 (50-mm Models) Detecting packaged candies 	Detecting tiles on a conveyor 	Detecting packaged confectionery on a conveyor

Ordering Information



Sensors

 Red light  Infrared light



Appearance	Connection method	Sensing/Setting range	Operation mode	Model	
				NPN output	PNP output
	Pre-wired		Light ON Dark ON (selectable)	E3G-L11	E3G-L12
	Connector (M8)			E3G-L15	E3G-L16
	Pre-wired			E3G-L31	E3G-L32
	Connector (M8)			E3G-L35	E3G-L36

Accessories (Order Separately)

Mounting Brackets

Appearance	Model	Quantity	Remarks
	E39-L139	1	Provided with the E3G-L□1/-L□2
	E39-L140	1	Provided with the E3G-L□5/-L□6

Sensor I/O Connectors (M8)

Cable specifications	Appearance	Cable type	Model
Standard Cable		2 m	XS3F-M421-402-A
		5 m	XS3F-M421-405-A
		2 m	XS3F-M422-402-A
		5 m	XS3F-M422-405-A

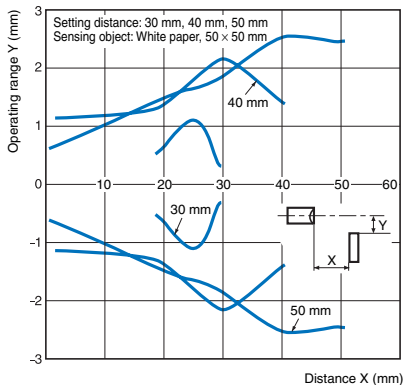
Ratings and Specifications

Item	Sensing method		Distance-setting			
	Model	NPN output	E3G-L11	E3G-L15	E3G-L31	E3G-L35
		PNP output	E3G-L12	E3G-L16	E3G-L32	E3G-L36
Sensing range	5 to 50 mm (50 × 50 mm white paper, setting distance: 50 mm)			50 to 200 mm (50 × 50 mm white paper, setting distance: 200 mm) 50 to 150 mm (50 × 50 mm black paper, setting distance: 150 mm)		
Setting range	30 to 50 mm (50 × 50 mm white paper, black paper)			50 to 200 mm (50 × 50 mm white paper) 5 to 150 mm (50 × 50 mm black paper)		
Differential travel	4% max. of setting distance			10% max. of setting distance (typical)		
Reflectivity characteristics (black/white error)	4% max. of setting distance			10% max. of setting distance (at 50 to 150-mm setting distance)		
Light source (wavelength)	Red LED (670 nm)			Infrared LED (860 nm)		
Spot size	1-mm dia. max. (at 38-mm sensing distance)			15-mm dia. max. (at 150-mm sensing distance)		
Power supply voltage	10 to 30 VDC including 10% (p-p) ripple					
Current consumption	55 mA max.			65 mA max.		
Control output	Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: NPN output: 1.2 V max., PNP output: 2.0 V max.) Open collector output (NPN/PNP, depends on the model) Light ON/Dark ON selectable					
Protection circuit	Power supply reverse polarity protection, Load short-circuit protection, Mutual interference prevention					
Response time	Operate or reset: 1.5 ms max.			Operate or reset: 2.5 ms max.		
Distance setting	Teaching (in NORMAL or ZONE mode)					
Fine distance adjustment	Manual fine threshold adjustment (NORMAL mode: 13 levels, ZONE mode: 5 levels)					
Indications	Operation indicator (orange), Distance indicator (green: 8 levels), Threshold indicator (red, NORMAL mode: 13 levels, ZONE mode: 5 levels)					
Ambient illumination (Receiver side)	Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.					
Ambient temperature	Operating: -25°C to 55°C, Storage: -30°C to 70°C (with no icing or condensation)					
Ambient humidity	Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)					
Insulation resistance	20 MΩ min. at 500 VDC					
Dielectric strength	1,000 VAC, 50/60Hz for 1 min					
Vibration resistance (destruction)	10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance (destruction)	500m/s ² 3 times each in X, Y, and Z directions					
Degree of protection	IEC IP67 (with protective cover)					
Connection method	Pre-wired (Standard length: 2 m)		Connector (M8)		Pre-wired (Standard length: 2 m) Connector (M8)	
Weight (packed state)	Approx. 64 g		Approx. 21 g		Approx. 64 g Approx. 21 g	
Material	Case	PBT (polybutylene terephthalate)				
	Cover	Methacrylic resin				
	Mounting Bracket	Stainless steel (SUS304)				
Accessories	Mounting Bracket (with screws), Instruction sheet					

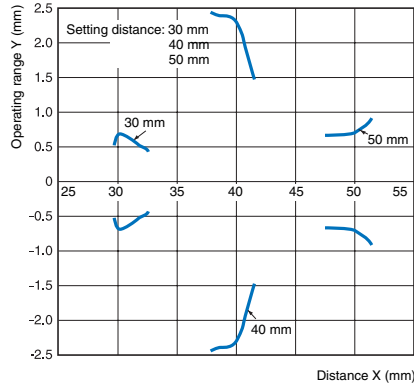
Engineering Data (Typical)

Operating Range

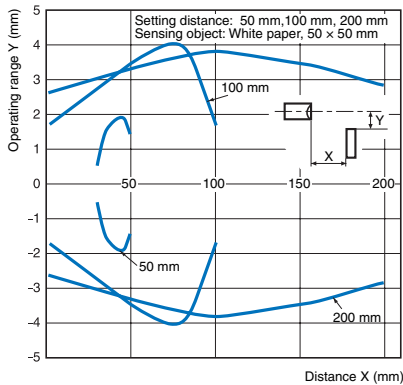
E3G-L1 (in NORMAL Mode)



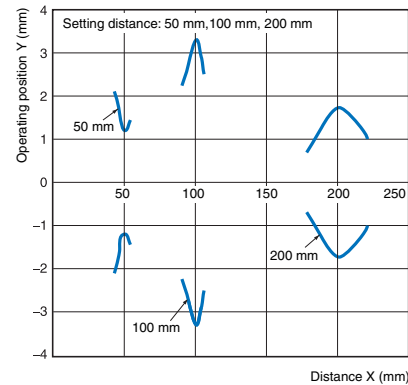
E3G-L1 (in ZONE Mode)



E3G-L3 (in NORMAL Mode)

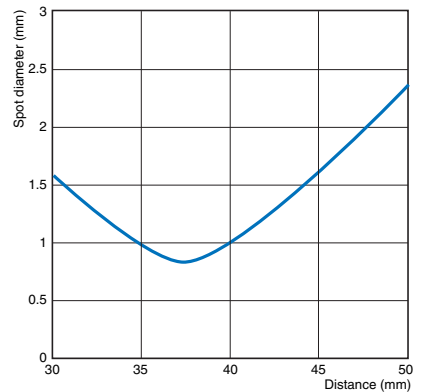


E3G-L3 (in ZONE Mode)

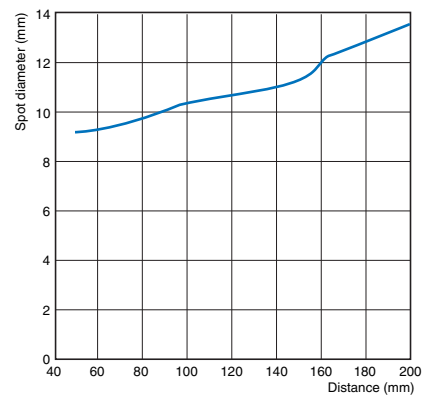


Spot Diameter vs. Sensing Distance

E3G-L1

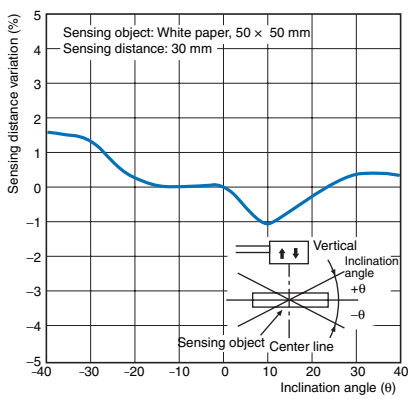


E3G-L3

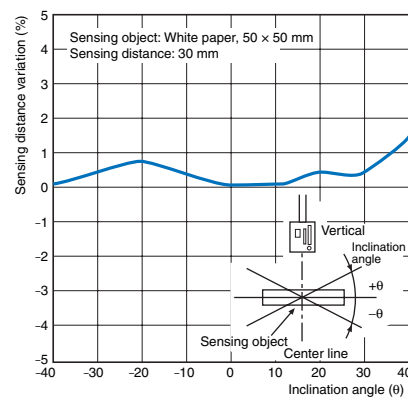


Angle Characteristics

E3G-L1 (Vertical)

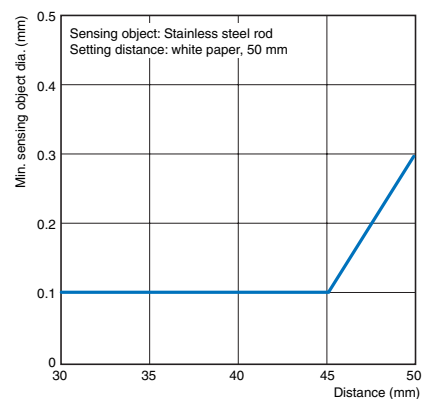


E3G-L1 (Horizontal)

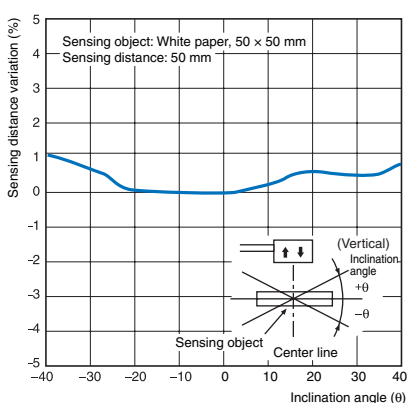


Sensing Object Size vs. Setting Distance

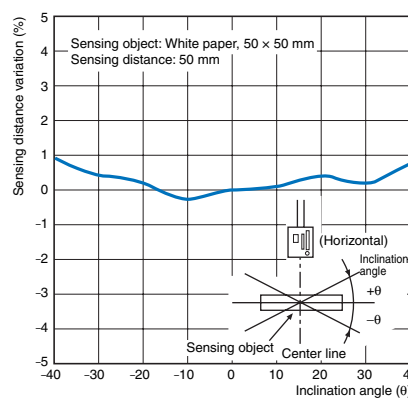
E3G-L1



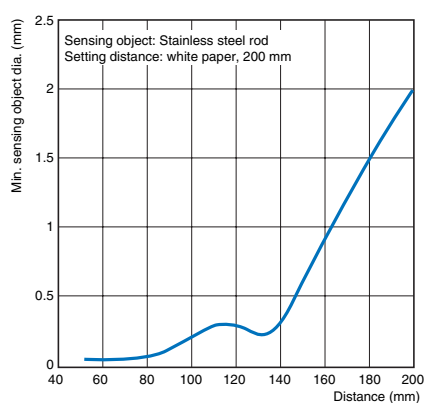
E3G-L1 (Vertical)



E3G-L1 (Horizontal)

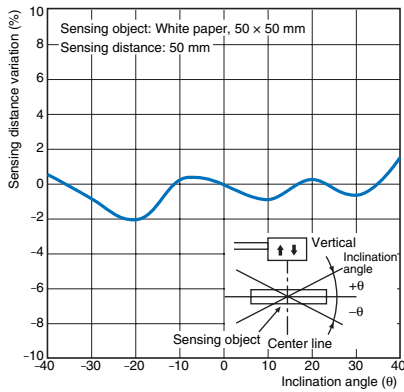


E3G-L3

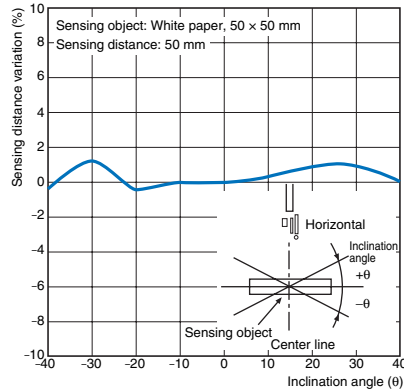


Angle Characteristics

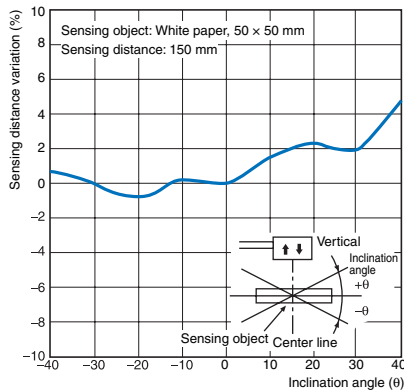
E3G-L3 (Vertical)



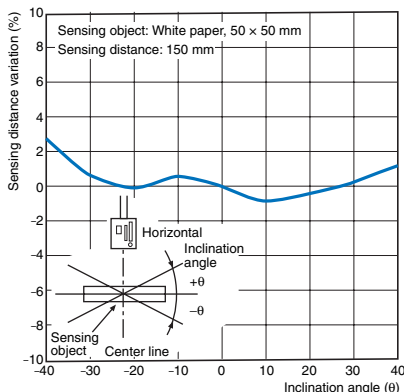
E3G-L3 (Horizontal)



E3G-L3 (Vertical)

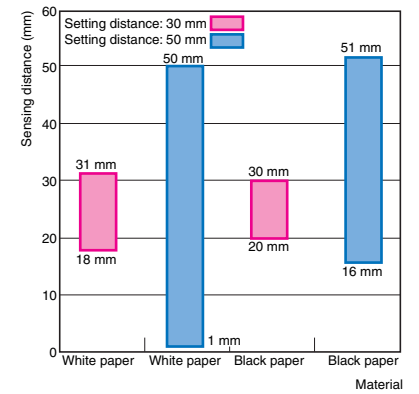


E3G-L3 (Horizontal)

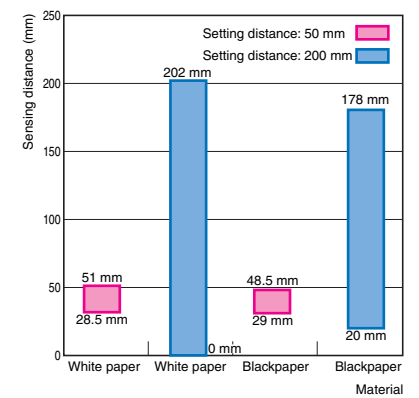


Close-range Characteristics

E3G-L1

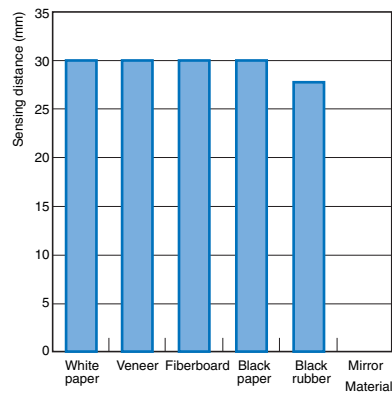


E3G-L3

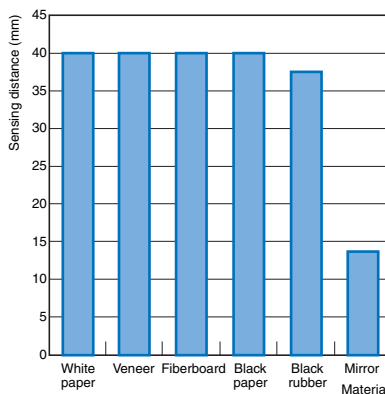


Sensing Distance vs. Sensing Object Material

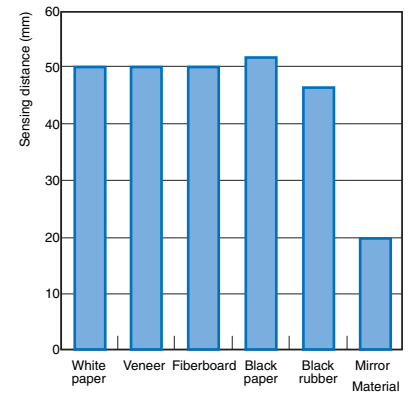
E3G-L1 (at 30-mm Setting Distance)



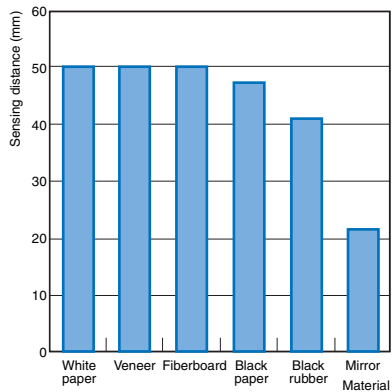
E3G-L1 (at 40-mm Setting Distance)



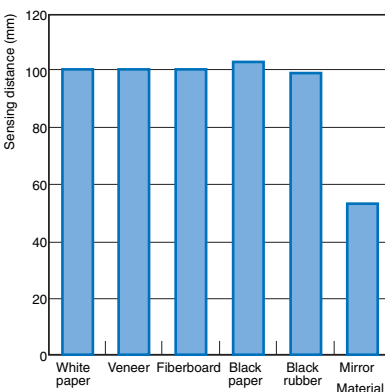
E3G-L1 (at 50-mm Setting Distance)



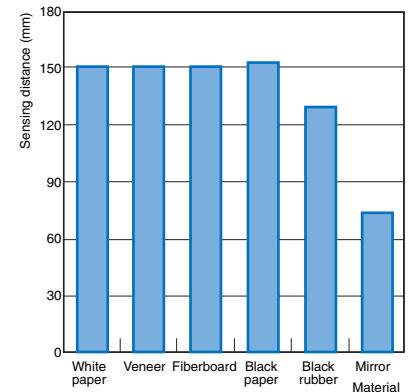
E3G-L3 (at 50-mm Setting Distance)



E3G-L3 (at 100-mm Setting Distance)



E3G-L3 (at 150-mm Setting Distance)



I/O Circuit Diagrams

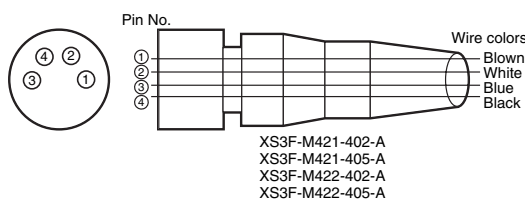
NPN Output

Model	Operation mode	Timing charts	Mode selector switch	Output circuit
E3G-L11 E3G-L15 E3G-L31 E3G-L35	Light-ON	Incident light: ON (green bar) No incident light: OFF (no bar) Operation indicator (orange): ON (orange bar) OFF (no bar) Output transistor: ON (green bar) OFF (no bar) Load (e.g., relay): Operate (green bar), Reset (no bar) (Between brown and black)	L-ON (LIGHT ON)	<p>Connector Pin Arrangement</p> <p>Note: Pin 2 is not used.</p>
	Dark-ON	Incident light: ON (green bar) No incident light: OFF (no bar) Operation indicator (orange): ON (orange bar) OFF (no bar) Output transistor: ON (green bar) OFF (no bar) Load (e.g., relay): Operate (green bar), Reset (no bar) (Between brown and black)	D-ON (DARK ON)	

PNP Output

Model	Operation mode	Timing charts	Mode selector switch	Output circuit
E3G-L12 E3G-L16 E3G-L32 E3G-L36	Light-ON	Incident light: ON (green bar) No incident light: OFF (no bar) Operation indicator (orange): OFF (no bar) ON (orange bar) Output transistor: ON (green bar) OFF (no bar) Load (e.g., relay): Operate (green bar), Reset (no bar) (Between blue and black)	L-ON (LIGHT ON)	<p>Connector Pin Arrangement</p> <p>Note: Pin 2 is not used.</p>
	Dark-ON	Incident light: ON (green bar) No incident light: OFF (no bar) Operation indicator (orange): ON (orange bar) OFF (no bar) Output transistor: ON (green bar) OFF (no bar) Load (e.g., relay): Operate (green bar), Reset (no bar) (Between blue and black)	D-ON (DARK ON)	

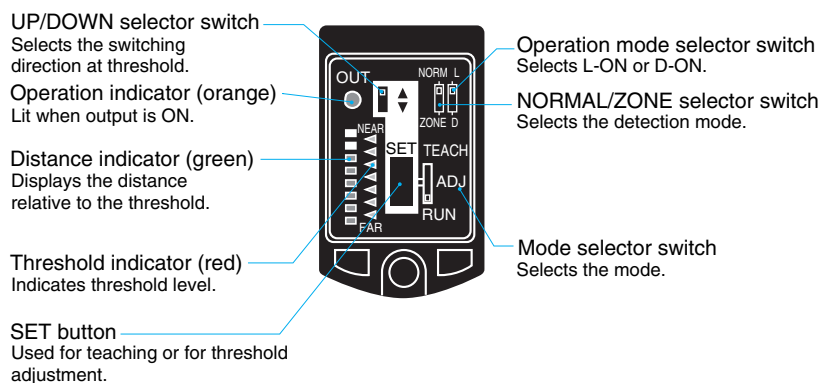
Plugs (Sensor I/O Connectors)



Classification	Wire color	Connector pin No.	Application
DC	Blown	1	Power supply (+ V)
	White	2	---
	Blue	3	Power supply (0 V)
	Black	4	Output

Note: Pin 2 is not used.

Nomenclature



Adjustments

Adjustment Procedure

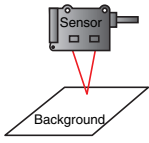
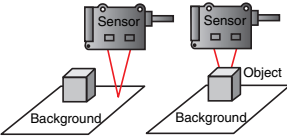
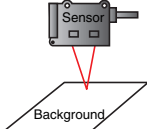
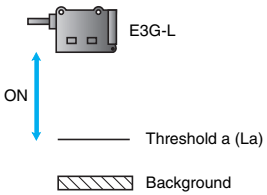
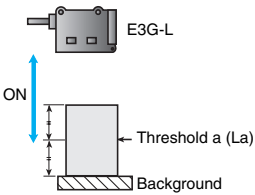
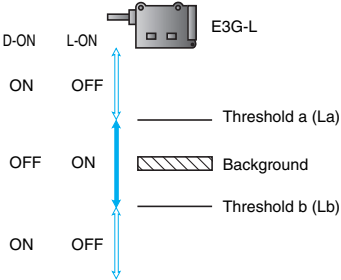
Step	Operation
1	Install, wire, and turn ON the Sensor.
2	Perform distance setting (teaching). → Refer to <i>Distance Setting (Teaching)</i> , below.
3	Make a fine adjustment of the threshold, if necessary. Refer to <i>Manual Teaching (Fine Distance Setting)</i> . → Page 11
4	Check that the mode selector switch is set to RUN .

Distance Setting (Teaching)

Select the most appropriate teaching method in reference to the following descriptions.

Application	1	2	3
	<ul style="list-style-type: none"> Teaching without sensing objects (i.e., teaching the background). 	<ul style="list-style-type: none"> Detection of slight differences in surface level. Setting a threshold in the middle between the background and sensing object for operation. 	<ul style="list-style-type: none"> Detection of glossy objects in front of the background.



Teaching	1 Normal one-point teaching	2 Normal two-point teaching	3 Zone one-point teaching
Setting method	Press the TEACH button with the background object. 	Press the TEACH button with the background object and with the sensing object. 	Press the TEACH button with the background object (conveyor, etc.). 
Set threshold	Threshold (a) is set immediately in front of the background.	Threshold (a) is set approximately in the middle between the background and sensing object.	A pair of thresholds, (a) and (b), are set.
Output ON range	The output is ON between the Sensor and La. 	The output is ON between the Sensor and La. 	The output is ON between La and Lb. 

La: Distance equivalent to threshold (a)

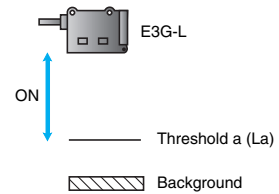
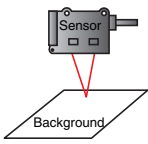
Lb: Distance equivalent to threshold (b)

- The following settings are also possible:
 Setting the maximum sensing distance of the Sensor: Maximum distance setting.
 Setting the minimum differential travel of the Sensor: Minimum distance setting.
- Distance from Sensor to background must not exceed the values shown below during normal one-point or zone one-point teaching.

Model	Distance from Sensor to background
E3G-L1□	32 mm min.
E3G-L3□	55 mm min.

- Maximum sensing distance of the E3G-L3□ may differ depending on the color of the sensing object when setting distance is more than 150 mm. Confirm the operation of the Sensor before actual operation.

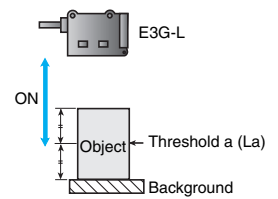
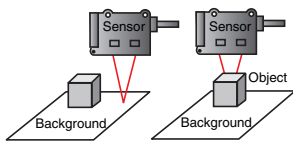
1 Normal One-point Teaching



Step	Operation	Panel status
1	Set the mode selector switch to TEACH .	
2	Set the NORMAL/ZONE mode selector switch to NORMAL .	
3	Press the SET button with the background. • The threshold indicator (red) will turn ON.	
4	Set the mode selector switch to RUN .	
5	Set to L-ON or D-ON mode with the operation mode selector switch. L-ON: Output ON between background and Sensor. D-ON: Output OFF between background and Sensor.	
Application Example 1 Adjusting the Sensor differential travel to the minimum distance.		
1	Set the mode selector switch to TEACH .	
2	Set the NORMAL/ZONE mode selector switch to NORMAL .	
3	Set the UP/DOWN selector switch to DOWN.	
4	Press the SET button for at least 3 s. • The threshold indicator (red) will turn ON.	
5	The distance indicator (green) will turn ON. This means that teaching is successful. Set the mode selector switch to RUN to complete the teaching operation.	
6	Set to L-ON or D-ON mode with the operation mode selector switch. (Refer to Normal One-point Teaching)	
Application Example 2 Setting the Sensor to the maximum distance.		
1	Set the mode selector switch to TEACH .	
2	Set the NORMAL/ZONE mode selector switch to NORMAL .	
3	Set the UP/DOWN selector switch to UP.	
4	Press the SET button for 3 s or more. • The threshold indicator (red) will turn ON.	
5	The distance indicator (green) will turn ON. This means that teaching is successful. Set the mode selector switch to RUN to complete the teaching operation.	
6	Set to L-ON or D-ON mode with the operation mode selector switch. (Refer to Normal One-point Teaching)	

La: Distance equivalent to threshold (a)

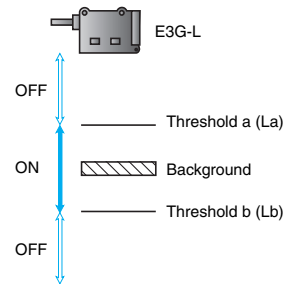
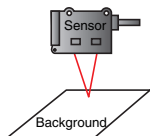
2 Normal Two-point Teaching



Step	Operation	Panel status
1	Set the mode selector switch to TEACH .	<p>• Object</p> <p>Threshold indicator (red) turns ON.</p> <p>• Background</p> <p>Distance indicator (green) turns ON.</p> <p>Threshold indicator (red) starts to flash.</p>
2	Set the NORMAL/ZONE mode selector switch to NORMAL .	
3	Press the SET button with a sensing object located at sensing position. • The threshold indicator (red) will turn ON.	
4	Move the sensing object and press the SET button with the background. • If the teaching is successful, the distance indicator (green) will turn ON. • If the teaching is not successful, the threshold indicator (red) will start to flash.	
5	If the teaching is successful, set the mode selector switch to RUN to complete the teaching operation. If the teaching is not successful, change the position of the object and setting distance that have been set and repeat from the above step 3.	
6	Set to L-ON or D-ON mode with the operation mode selector switch.	

La: Distance equivalent to threshold (a)

3 Zone One-point Teaching



Step	Operation	Panel status
1	Set the mode selector switch to TEACH .	<p>Distance indicator (green) turns ON.</p> <p>Threshold indicator (red) starts to flash.</p>
2	Set the NORMAL/ZONE mode selector switch to ZONE .	
3	Press the SET button with the background. All threshold indicators (red) will turn ON while the SET button is pressed. When the SET button is released: • If the teaching is successful, the distance indicator (green) will turn ON. • If the teaching is not successful, the threshold indicator (red) will start to flash.	
4	Set the mode selector switch to RUN .	
5	Set to L-ON or D-ON mode with the operation mode selector switch. L-ON: Output ON with the background. D-ON: Output OFF with the background.	

La: Distance equivalent to threshold (a)

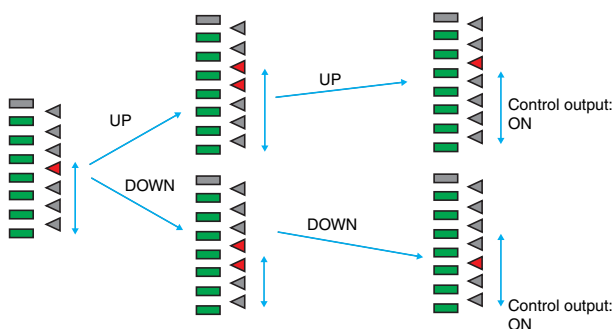
Manual Teaching (Fine Distance Setting)

Step	Operation	Panel status																													
	Fine adjustment of the threshold is possible after teaching.																														
1	Set the mode selector switch to ADJ.																														
2	Set the adjustment direction in the ADJ mode with the UP/DOWN selector switch. The threshold changes each time the SET button is pressed. The setting can be made in up to 13 levels (for normal one-point or two-point teaching).	<p>Threshold Indicator Display during Distance Adjustment</p> <p>Max. 13 adjustment levels for normal teaching.</p> <table border="1"> <tr> <td>Threshold indicators</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> <td>▲▲▲▲▲</td> </tr> <tr> <td>Level</td> <td>1</td> <td>2</td> <td>3</td> <td>4</td> <td>5</td> <td>6</td> <td>7</td> <td>8</td> <td>9</td> <td>10</td> <td>11</td> <td>12</td> <td>13</td> </tr> </table>	Threshold indicators	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	Level	1	2	3	4	5	6	7	8	9	10	11	12	13
Threshold indicators	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲	▲▲▲▲▲																	
Level	1	2	3	4	5	6	7	8	9	10	11	12	13																		
3	After the adjustment is complete, set the mode selector switch to RUN.	<p>Five adjustment levels for zone teaching.</p> <table border="1"> <tr> <td>Threshold indicators</td> <td>▲▲▲▲</td> <td>▲▲▲▲</td> <td>▲▲▲▲</td> <td>▲▲▲▲</td> <td>▲▲▲▲</td> </tr> <tr> <td>Level</td> <td>1</td> <td>2</td> <td>3</td> <td>4</td> <td>5</td> </tr> </table>	Threshold indicators	▲▲▲▲	▲▲▲▲	▲▲▲▲	▲▲▲▲	▲▲▲▲	Level	1	2	3	4	5																	
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Level	1	2	3	4	5																										

Threshold and Distance Indicator Displays

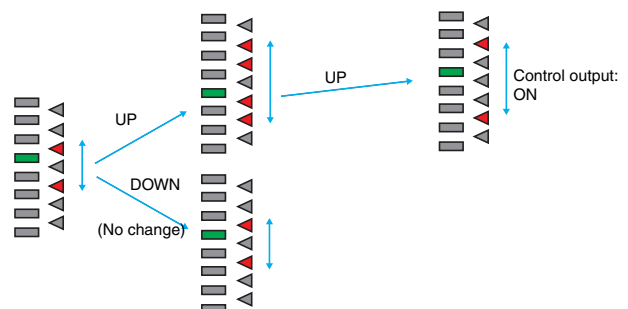
Display for Distance Setting with Normal One-point or Two-point Teaching

The distance indicators show the distance level. The distance indicators show distances relative to the threshold. The threshold can be shifted using the UP/DOWN selector and SET button. The differential travel cannot be changed.



Display for Distance Setting with Zone Teaching

The distance indicators show the current distance band. The distance indicators show distances relative to the threshold. The ON range can be shifted using the UP/DOWN selector and SET button. The differential travel cannot be changed.



Safety Precautions

⚠️ WANINNG

This product is not designed or rated for ensuring safety of persons. Do not use it for such purpose.



Precautions for Correct Use

Do not use the product in atmospheres or environment that exceed product ratings.

● Wiring

Cable

The bending radius of the cable must be no smaller than 25 mm.

Avoiding Malfunctions

If using the Photoelectric Sensor with an inverter or servomotor, be sure to ground the FG (frame ground) and G (ground) terminals, otherwise the Sensor may malfunction.

● Mounting

Mounting Conditions

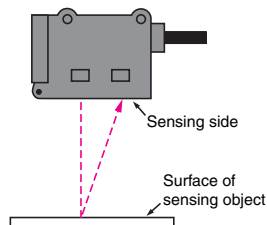
- If Sensors are mounted face-to-face, make sure that no optical axes cross each other. Otherwise, mutual interference may result.
- Be sure to install the Sensor carefully so that the directional angle range of the Sensor will not be directly exposed to intensive light, such as sunlight, fluorescent light, or incandescent light.
- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will lose its water-resistant properties.
- Use M3 screws to mount the Sensor.
- When mounting the case, make sure that the tightening torque applied to each screw does not exceed 0.54 N·m.

M8 Connector

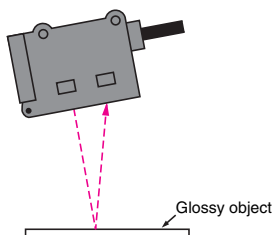
- Always turn OFF the Sensor before connecting or disconnecting the M8 connector.
- Be sure to hold the connector cover when connecting or disconnecting the M8 connector.
- Secure the M8 connector by hand. Do not use any pliers, otherwise the connector may be damaged.
- If the M8 connector is not connected securely, the M8 connector may be disconnected by vibration or the proper degree of protection of the Sensor may not be maintained.

Mounting Directions

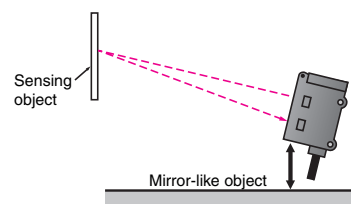
- Make sure that the sensing side of the Sensor is parallel with the surface of each sensing object. Do not incline the Sensor towards the sensing object.



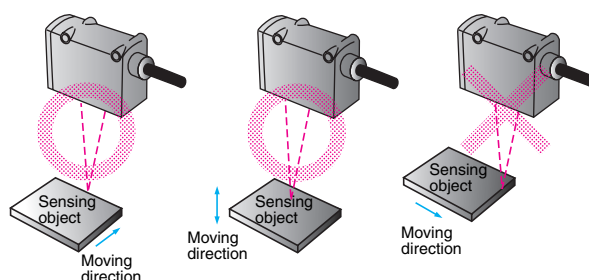
If the sensing object has a glossy surface, incline the Sensor by 5° to 10° as shown below, provided that the Sensor is not influenced by any background objects.



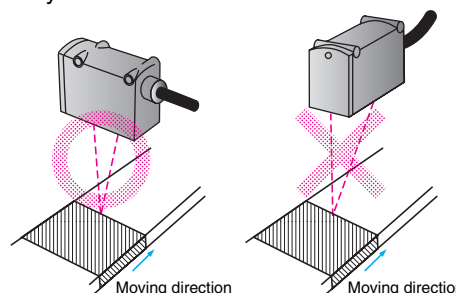
- If there is a mirror-like object below the Sensor, the Sensor may not be in stable operation. Therefore, incline the Sensor or keep the Sensor a distance away from the mirror-like object as shown below.



- Make sure not to install the Sensor in the incorrect direction. Refer to the following.



Install the Sensor as shown in the following if each sensing object greatly differs in color or material.



● Adjustments

If the Sensor is not in stable operation due to color differences, make a fine adjustment of the threshold level and confirm that Sensor operation is stable. Refer to *Manual Teaching (Fine Distance Setting)* → Page 11

● Maintenance and Inspection

Cleaning

Paint thinner will damage the casing of the Sensor. Do not use paint thinner to clean the Sensor.

● Others

EEPROM Writing Error

If a teaching data error occurs with the operation indicator flashing due to a power failure or static noise, perform the teaching operation of the Sensor again.

Water Resistivity

To ensure the water resistivity of the Sensor, tighten the screws of the operation panel cover to a torque of 0.2 to 0.3 N·m.

(Unit: mm)

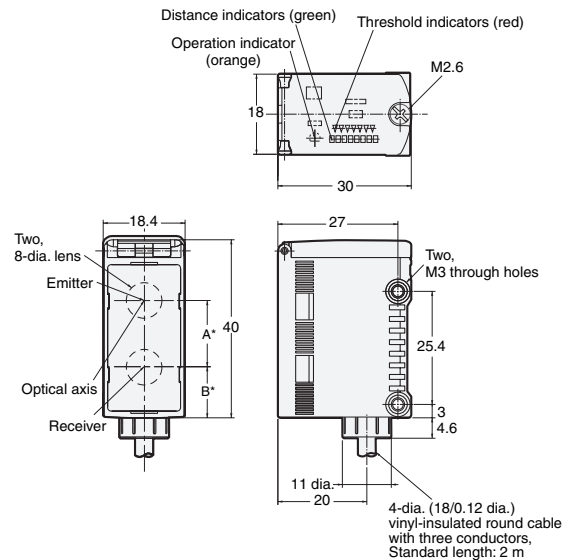
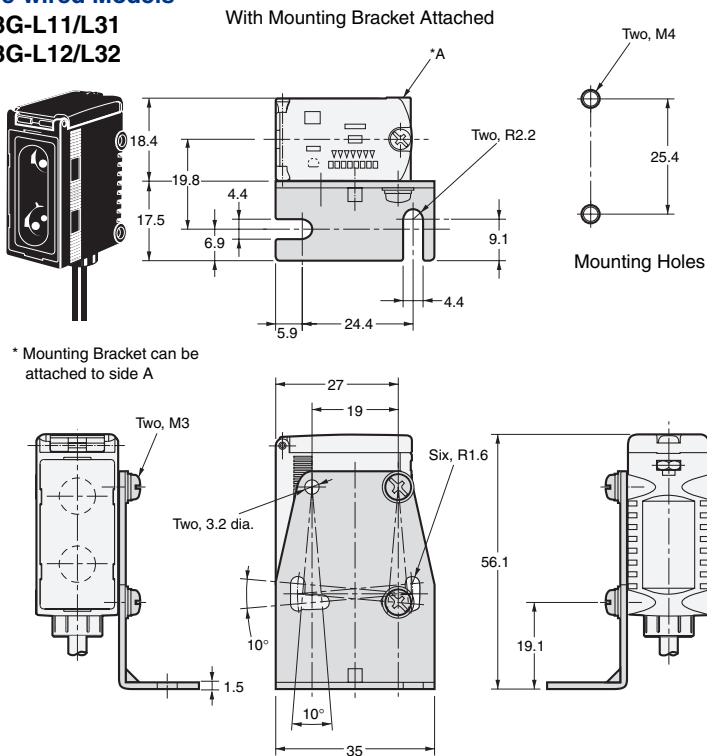
Dimensions

Unless otherwise specified, the tolerance class IT16 is used for dimensions in this data sheet.

Sensors

Pre-wired Models

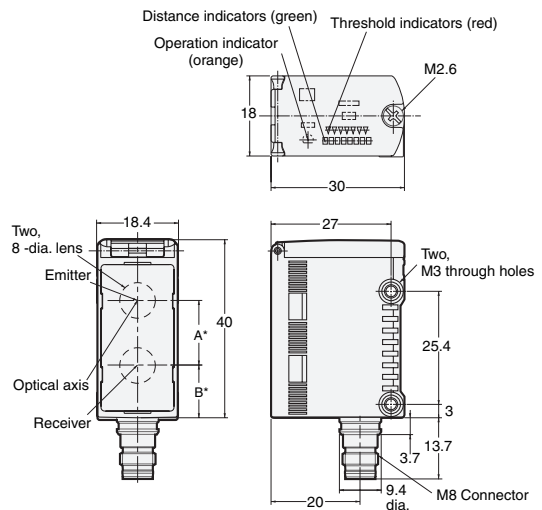
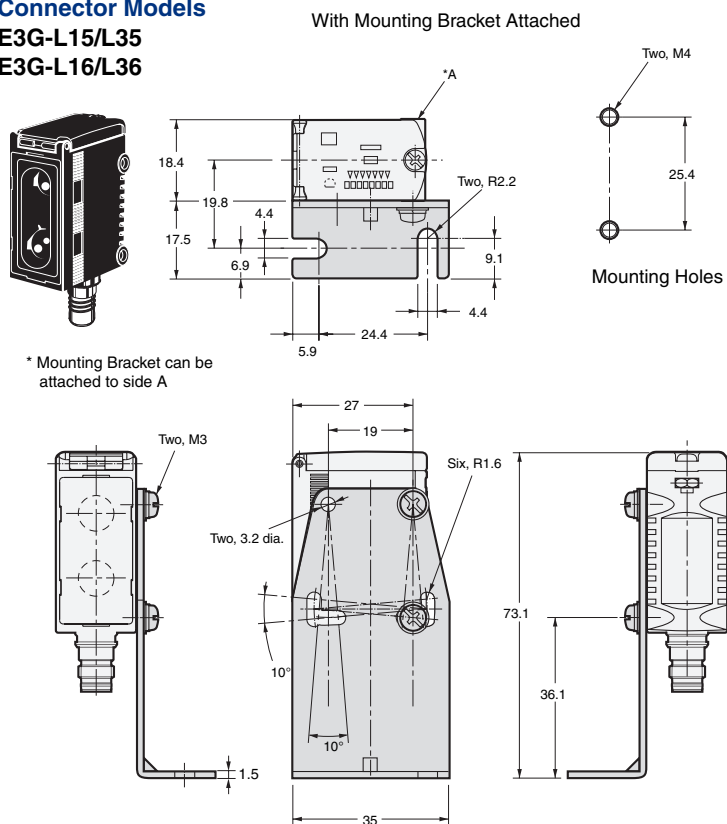
E3G-L11/L31
E3G-L12/L32



* Model	A	B
E3G-L1□	14.5	11.88
E3G-L3□	16	10.35

Connector Models

E3G-L15/L35
E3G-L16/L36



* Model	A	B
E3G-L1□	14.5	11.88
E3G-L3□	16	10.35

Accessories (Order Separately)

Mounting Brackets

In the interest of product improvement, specifications are subject to change without notice.

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2008.9

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