

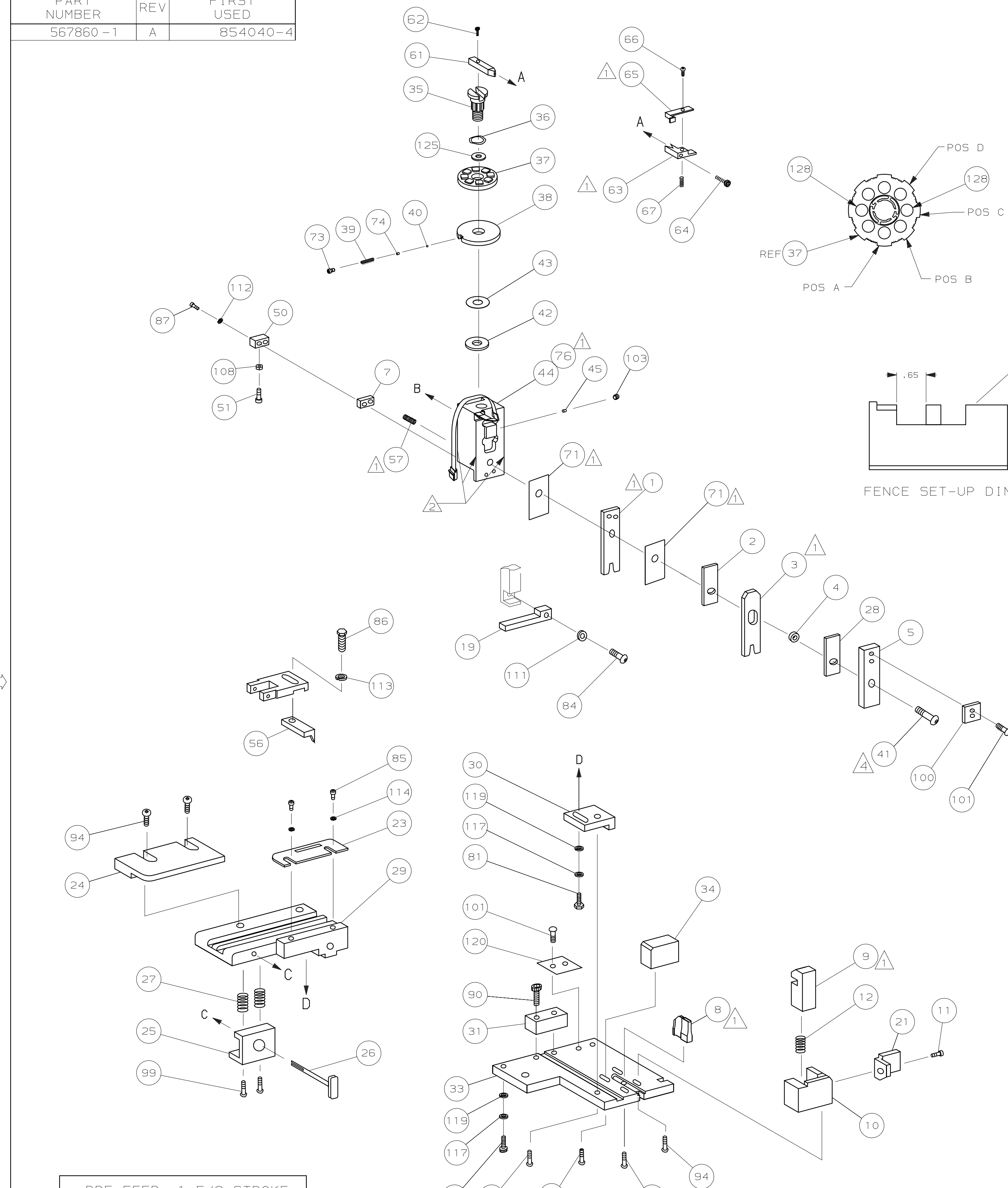
PART NUMBER	REV	FIRST USED
567860-1	A	854040-4

TERMINAL NAME: .090 II TERMINAL MALE					
VISIBLE PAD LTR	CRIMP HEIGHT		WIRE SIZE		ITEM NO
	A	.045 ±.002 [1.15 ±0.05mm]	18		
B	NOT	USED			
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	RANGE		
WIRE	.090 [2.29mm]	F	18		
INSUL	.120 [3.05mm]	F	ø.120-.128		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
5-6mm	NONE	.397	SEE CUSTOMER MANUAL	NONE	L1904

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR					
SIM TO HDM NONE					
					70
					69
					68
1	-	A	2-21010-7	SCR, SET (6-32x.12) LIFT ARM	67
1	-	B	1-21002-6	SCR, BHC (6-32x.25) LEVER	66
1	-	B	856044-1	LEVER, SLIDE LOCK	65
1	-	A	2-21000-0	SCR, SHC (6-32x.50) LIFT ARM	64
1	-	B	856043-1	ARM, LIFT	63
1	-	A	2-21000-6	SCR, SHC (8-32x.38) EXT ARM	62
1	-	B	856042-1	ARM, EXTENSION	61
					60
					59
					58
1	-	A	7-21013-3	SCR, SET (5/16x.38) CR BOLT	57
REF	-	B	694433-8	PAWL, FEED	56
					55
					54
					53
					52
1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	-	A	690753-1	SPACER, TONKER	50
					49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	853493-4	SIDE FEED RAM ASSY	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	690686-1	BOLT, CRIMPER (5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	856041-1	POST, RAM	35
1	-	B	690786-2	SUPPORT, TERMINAL	34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
					32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29
1	-	C	1-455888-5	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	9-690504-2	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
REF	-	C	462615-1	STRIPPER	19
					18
					17
					16
					15
					14
					13
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	904132-5	ANVIL	8
1	-	C	1-240641-5	SPACER, DEPRESSOR (REAR)	7
					6
1	-	A	462838-3	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	238011-7	SPACER, BLOCK CRIMPER	4
1	-	C	7-456134-3	CRIMPER, INSULATION	3
1	-	B	455888-7	SPACER	2
1	-	C	4-456406-5	CRIMPER, WIRE	1

QTY	REV	TERMINAL	DESCRIPTION	ITEM NO
2	-	C	5-354779-0 PIN, WIRE DISC (.3240)C	129
				128
				127
				126
1	-	A	986950-1 WASHER, FLAT PRECISION	125
1	-	A	217238-4 DOCUMENTATION PACKAGE	124
				123
				122
				121
1	-	B	690701-2 PLATE, SERIAL NO.	120
2	-	A	21899-2 WASHER, FLAT (#10)S G ADJ BLK	119
				118
2	-	A	21024-5 WASHER, LOCK (#10) ADJ BLOCK	117
				116
				115
2	-	A	21024-2 WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A	21024-4 WASHER, LOCK (#8) FEED FINGER	113
2	-	A	21024-4 WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A	21024-4 WASHER, LOCK (#8) STRIPPER	111
				110
				109
1	-	A	21018-5 NUT, HEX (#6) HOLD DOWN	108
				107
				106
				105
1	-	A	21009-2 SCR, SKT SET (1/4-20x.25 LW) RAM	104
				103
				102
4	-	A	21017-2 SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B	819347-1 PLATE, IDENTIFICATION	100
2	-	A	3-21002-0 SCR, BHC (10-32x.88) DRAG	99
1	-	A	22733-8 SCR, BHC (8-32x.38 LW) ANVIL	98
				97
1	-	A	3-21000-8 SCR, SHC (10-32x.88) MOUNTING	96
1	-	A	2-21002-7 SCR, BHC (10-32x.50) SG ADJ BLK	95
6	-	A	2-21002-2 SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
				93
				92
1	-	A	1-21002-7 SCR, SHC (6-32x.50) CAM	91
2	-	A	2-21000-7 SCR, SHC (8-32x.50) SCR BLK	90
				89
				88
2	-	A	2-21000-9 SCR, SHC (8-32x.75) DEP-HOLD DOWN	87
REF	-	A	2-22603-0 SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A	1-21000-3 SCR, SHC (4-40x.25) FT ST GUIDE	85
REF	-	A	22733-9 SCR, BHC (8-32x.50 SL) STRIPPER	84
				83
				82
1	-	A	3-22603-1 SCR, HEX (10-32x.38) SG ADJ BL	81
				80
				79
				78
2	-	B	463310-4 BLADE, STRIPPING (#18)	77
-	-	D	354440-3 FFC LOOP ASSY	76
				75
1	-	A	690603-1 SPRING, ASSIST	74
1	-	A	23030-1 SCR, SKT CAP (6-32x.25) CP DSC	73
				72
2	-	B	853495-1 GASKET	71
				70

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1	-	A	5-22280-0 SPRING, SHEAR	12
1	-	B	690461-2 STOP, SHEAR (FRONT)	11
1	-	B	462548-1 HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1 SHEAR, FLOAT (FRONT) SP	9
1	-	C	904132-5 ANVIL	8
1	-	C	1-240641-5 SPACER, DEPRESSOR (REAR)	7
				6
1	-	A	462838-3 DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	238011-7 SPACER, BLOCK CRIMPER	4
1	-	C	7-456134-3 CRIMPER, INSULATION	3
1	-	B	455888-7 SPACER	2
1	-	C	4-456406-5 CRIMPER, WIRE	1



PRE-FEED 1 5/8 STROKE

ROTATED 180°

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 TORQUE ITEM 41 TO 60 INCH POUNDS

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