



- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [.032-.035] DIA. FOR ASSEMBLY RETENTION ADURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
94V-0 (NATURAL)
POST-COPPER ALLOY
FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28
AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 2.79-4.06 [.110-.160] MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR 2.79-3.05 [.110-.120] WHEN MATING WITH A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00038[.000015] GOLD OR 0.00008[.000003] MIN GOLD FLASH OVER 0.00030 [.000012] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889[.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889[.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM (L)	NO.OF POSN	ASSEMBLY	LEAD FREE	DIM (L)	NO.OF POSN	ASSEMBLY
71.12 [2.800]	28	5-641125-8	SUPERSEDED	71.12 [2.800]	28	2-641125-8
68.58 [2.700]	27	5-641125-7		68.58 [2.700]	27	2-641125-7
66.04 [2.600]	26	5-641125-6		66.04 [2.600]	26	2-641125-6
63.50 [2.500]	25	5-641125-5		63.50 [2.500]	25	2-641125-5
60.96 [2.400]	24	5-641125-4		60.96 [2.400]	24	2-641125-4
58.42 [2.300]	23	5-641125-3		58.42 [2.300]	23	2-641125-3
55.88 [2.200]	22	5-641125-2		55.88 [2.200]	22	2-641125-2
53.34 [2.100]	21	5-641125-1		53.34 [2.100]	21	2-641125-1
50.80 [2.000]	20	5-641125-0		50.80 [2.000]	20	2-641125-0
48.26 [1.900]	19	4-641125-9		48.26 [1.900]	19	1-641125-9
45.72 [1.800]	18	4-641125-8		45.72 [1.800]	18	1-641125-8
43.18 [1.700]	17	4-641125-7		43.18 [1.700]	17	1-641125-7
40.64 [1.600]	16	4-641125-6		40.64 [1.600]	16	1-641125-6
38.10 [1.500]	15	4-641125-5		38.10 [1.500]	15	1-641125-5
35.56 [1.400]	14	4-641125-4		35.56 [1.400]	14	1-641125-4
33.02 [1.300]	13	4-641125-3		33.02 [1.300]	13	1-641125-3
30.48 [1.200]	12	4-641125-2	30.48 [1.200]	12	1-641125-2	
27.94 [1.100]	11	4-641125-1	27.94 [1.100]	11	1-641125-1	
25.40 [1.000]	10	4-641125-0	25.40 [1.000]	10	1-641125-0	
22.86 [.900]	9	3-641125-9	22.86 [.900]	9	641125-9	
20.32 [.800]	8	3-641125-8	20.32 [.800]	8	641125-8	
17.78 [.700]	7	3-641125-7	17.78 [.700]	7	641125-7	
15.24 [.600]	6	3-641125-6	15.24 [.600]	6	641125-6	
12.70 [.500]	5	3-641125-5	12.70 [.500]	5	641125-5	
10.16 [.400]	4	3-641125-4	10.16 [.400]	4	641125-4	
7.62 [.300]	3	3-641125-3	7.62 [.300]	3	641125-3	
5.08 [.200]	2	3-641125-2	5.08 [.200]	2	641125-2	



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN S. HOOVER 26-JAN-2005	TE Connectivity
0 PLC ±	1 PLC ±	26-JAN-2005	NAME
2 PLC ±	3 PLC ±	26-JAN-2005	MTA-100 HEADER ASSEMBLY, FRICTION LOCK, NOTCHED, .025 SQUARE RIGHT ANGLE POST, .000015 GOLD PLATED
4 PLC ±	ANGLES ±	APPRO D. ROSSI 26-JAN-2005	APPLICATION SPEC
MATERIAL	FINISH	SIZE	CAGE CODE
		A1	00779
		DRAWING NO	641125
		WEIGHT	
		CUSTOMER DRAWING	SCALE 8:1 SHEET 1 of 1 REV U