

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO	PART NUMBERS REQUIRED					
	2150315-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
	2150315-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150315-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150315-4	-	-	
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
	2150315-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150315-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150315-4	-	-	
	2150315-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
2150315-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1	
7-2150315-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.01 mm [.158]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: G&H TERMINAL LEAR CRIMP SPECIFICATION			
TERMINAL NAME: RECEPTACLE 6, 3x0, 8			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.50-6.00 mm [.217-.236 IN]		Ø2.20-3.00 mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION	25985 Rev 2	-	-
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1572845-1	25914.201.011	1572845-7	25985.123.211
1572845-2	25914.201.004	1572845-8	25985.123.204
1572845-3	25914.123.211	1572845-9	25985.123.242
1572845-4	25914.123.204	1-1572845-0	25985.201.042
1572845-5	25985.201.011	1-1572845-1	25914.123.242
1572845-6	25985.201.004	1-1572845-2	25914.201.042

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00+1.50	1.95+/-0.05 [.077+/- .002]	6.4
2.50	1.85+/-0.05 [.073+/- .002]	7.8
2X1.00	1.80+/-0.05 [.071+/- .002]	8.3
0.50+1.50	1.80+/-0.05 [.071+/- .002]	8.3
2.00	1.80+/-0.05 [.071+/- .002]	8.3
0.50+1.00	1.65+/-0.05 [.065+/- .002]	9.8
1.50	1.65+/-0.05 [.065+/- .002]	9.8

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150315-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150315-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150315-5  
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150315-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

TERMINAL DATA: G&H TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: RECEPTACLE 6, 3x0, 8			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.50-6.00 mm [.217-.236 IN]		Ø2.20-3.00 mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1572845-1	25914.201.011	1572845-7	25985.123.211
1572845-2	25914.201.004	1572845-8	25985.123.204
1572845-3	25914.123.211	1572845-9	25985.123.242
1572845-4	25914.123.204	1-1572845-0	25985.201.042
1572845-5	25985.201.011	1-1572845-1	25914.123.242
1572845-6	25985.201.004	1-1572845-2	25914.201.042

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2X16	1.90+/-0.05 [.075+/- .002]	6.8
1-14	1.75+/-0.05 [.069+/- .002]	8.7
2X18	1.75+/-0.05 [.069+/- .002]	8.7
1-16	1.55+/-0.05 [.061+/- .002]	10.6
1-18	1.48+/-0.05 [.058+/- .002]	11.2

**\*WARNING**  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245

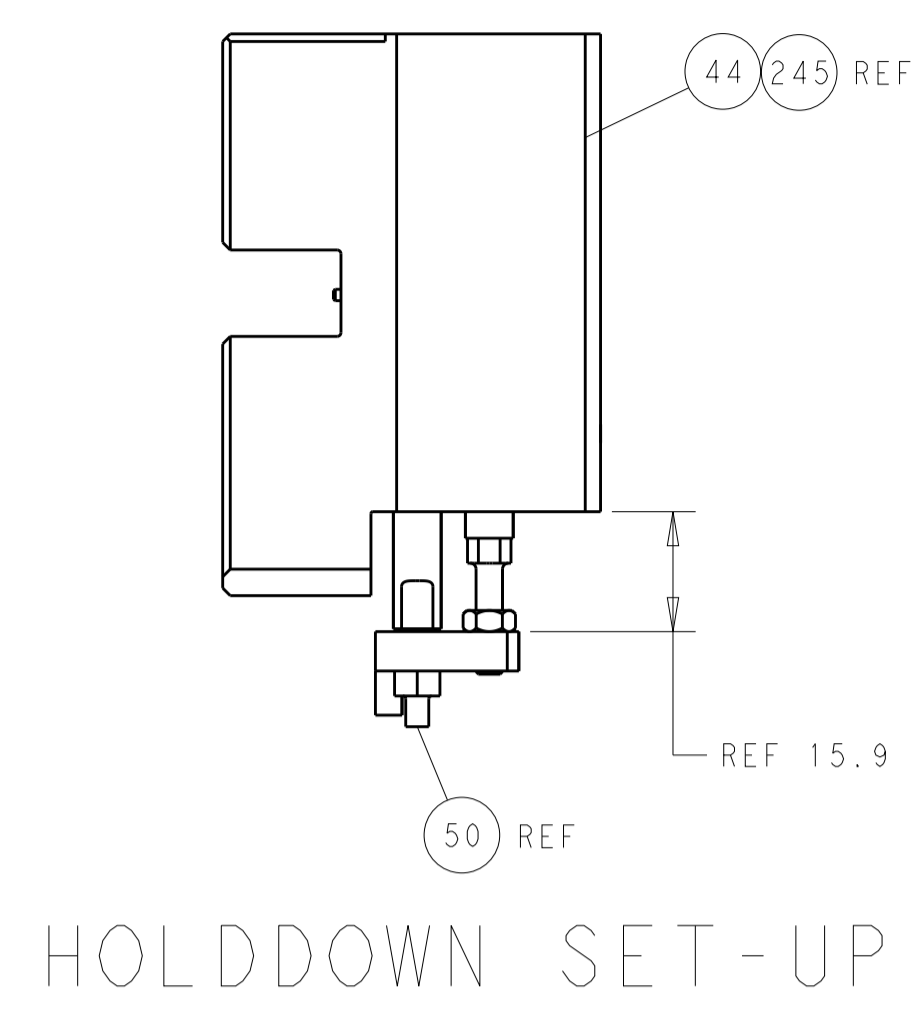
**ATLANTIC VERSION**  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-2	A	66	#	LTN	DESCRIPTION	DATE	DWN	APVD
			A		RELEASED	13MAR2013	RW	TE
			A1		ECR-15-014841	09OCT2015	XZ	UG
			A2		ECR-15-015949	30OCT2015	JH	TE

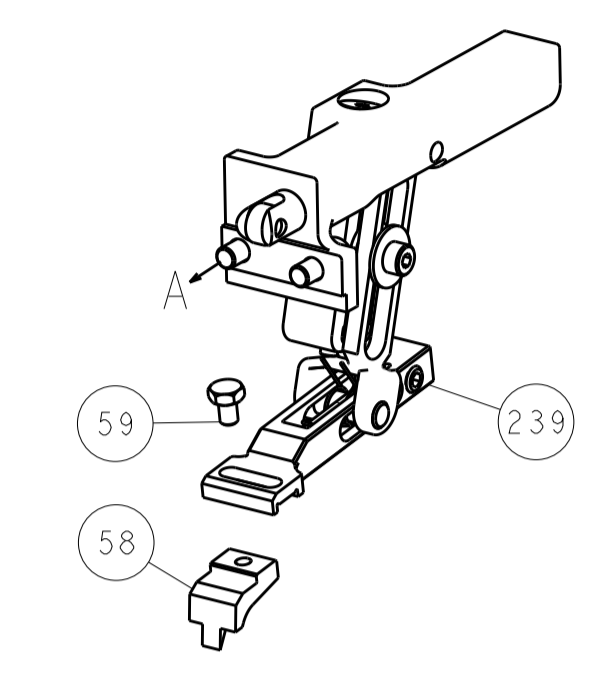
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REF	REF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	65
-	2	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	64
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	3	3	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	1	1	1	1	1	1-1976055-4	STANDOFF, HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	7	7	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1	1752371-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	240825-3	PLATE, STRIP HOLD DOWN	23
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1752373-4	DRAG	20
-	2	2	2	2	2	1901259-6	GUIDE, LOWER STRIP	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	1752360-1	SPACER, HOLD-DOWN	13
-	1	1	1	1	1	240833-4	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	690482-3	PLATE, FRONT SHEAR	9
-	1	1	1	1	1	1803060-3	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	1	1-2217206-3	BLADE, SLUG	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	3-240641-5	SPACER	5
-	1	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	1	4-2119582-8	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	1	1	1	1	3-456408-0	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO	
mm	0 PLC ±.05	1 PLC ±.05	2 PLC ±.05	3 PLC ±.05	4 PLC ±.05
	ANGLES ±.0001				
MATERIAL:	FINISH:	WEIGHT:	CUSTOMER DRAWING:	SCALE:	SHEET 1 OF 4
APPLICATOR DATA		APPLIC			

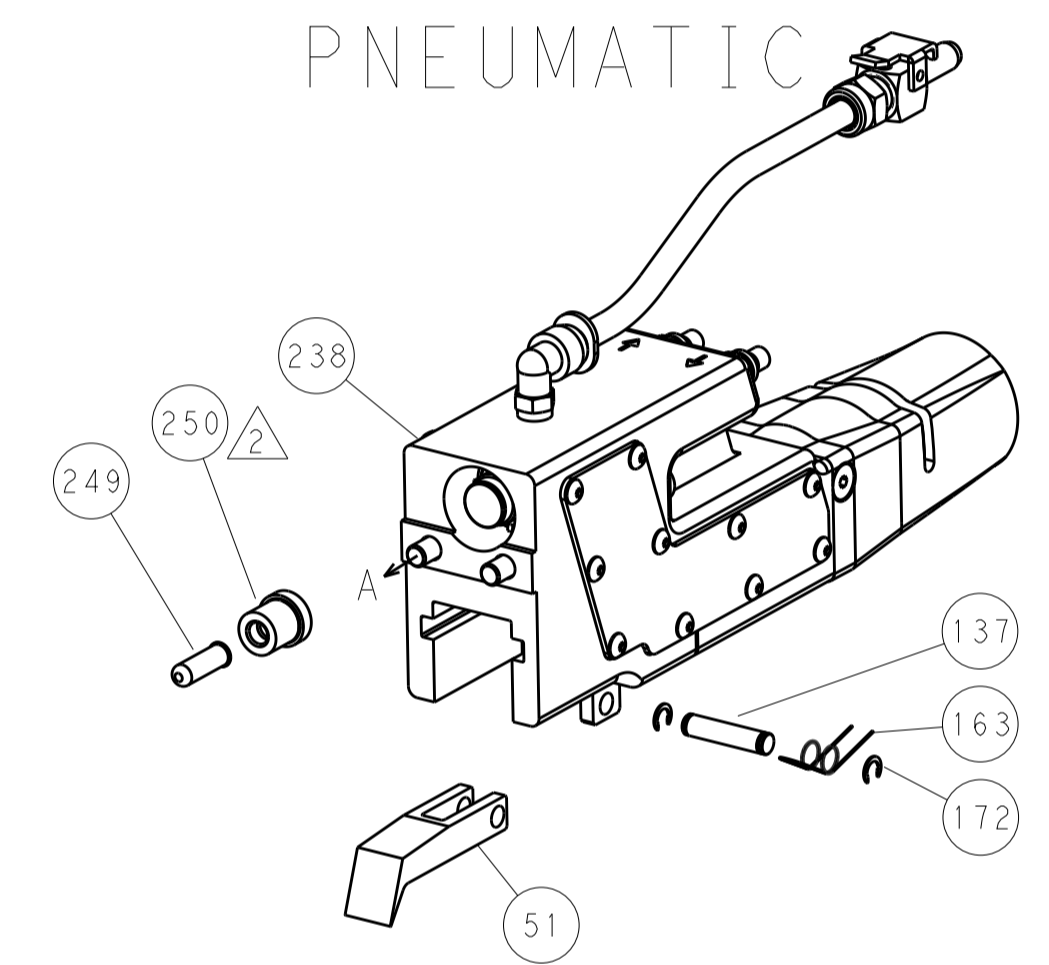
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		-		SEE SHEET 1			



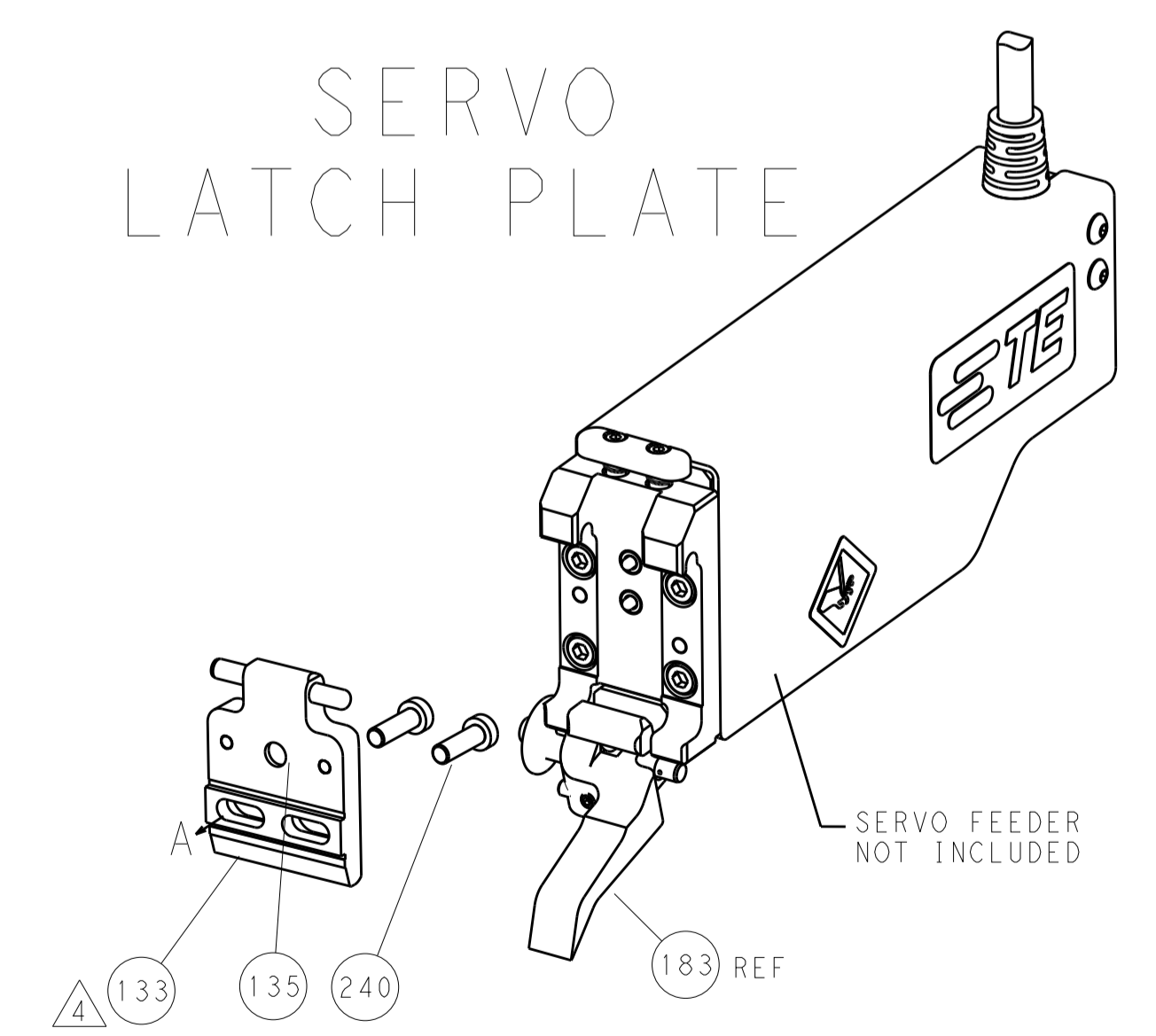
**FEED TYPE MECHANICAL**



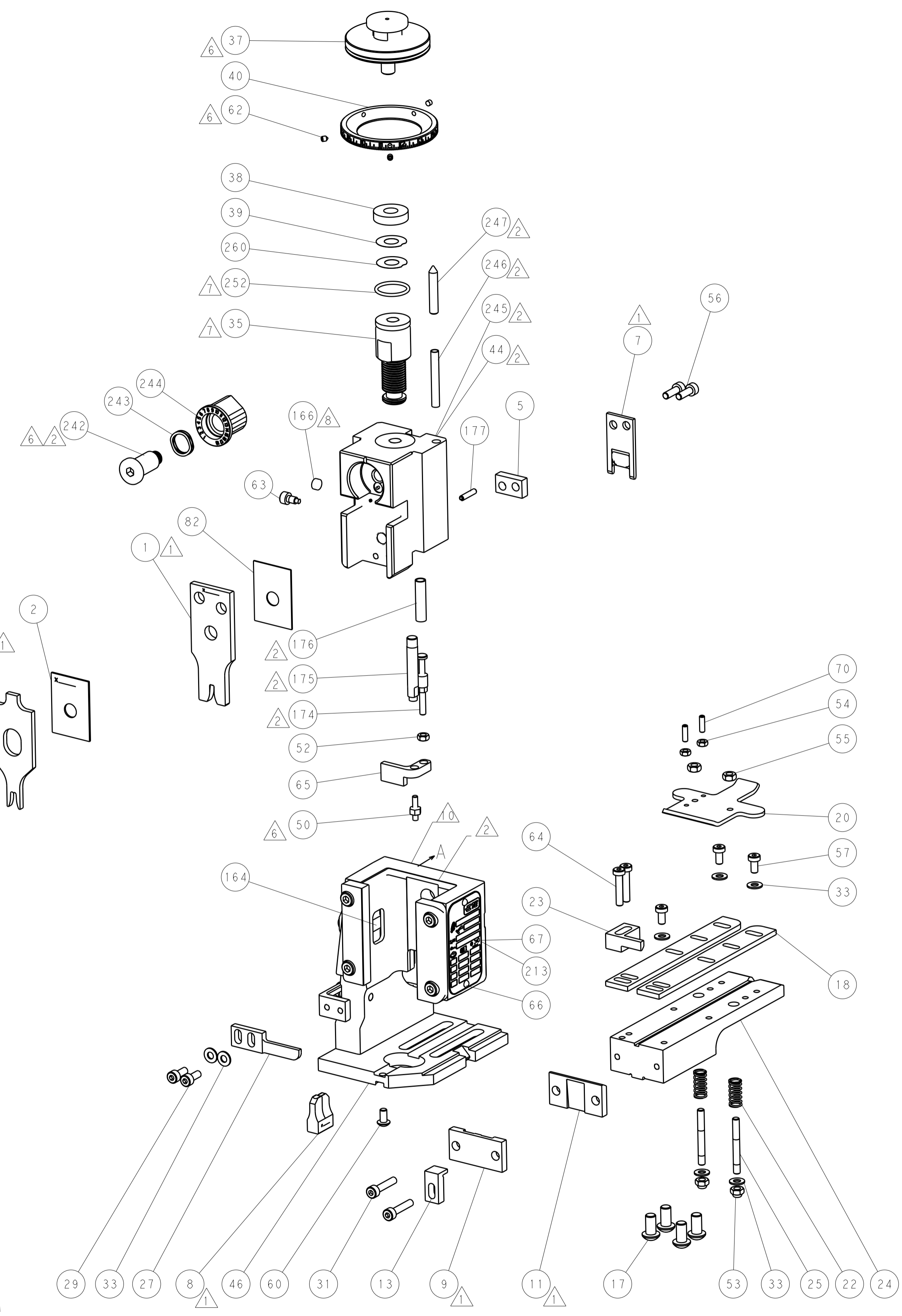
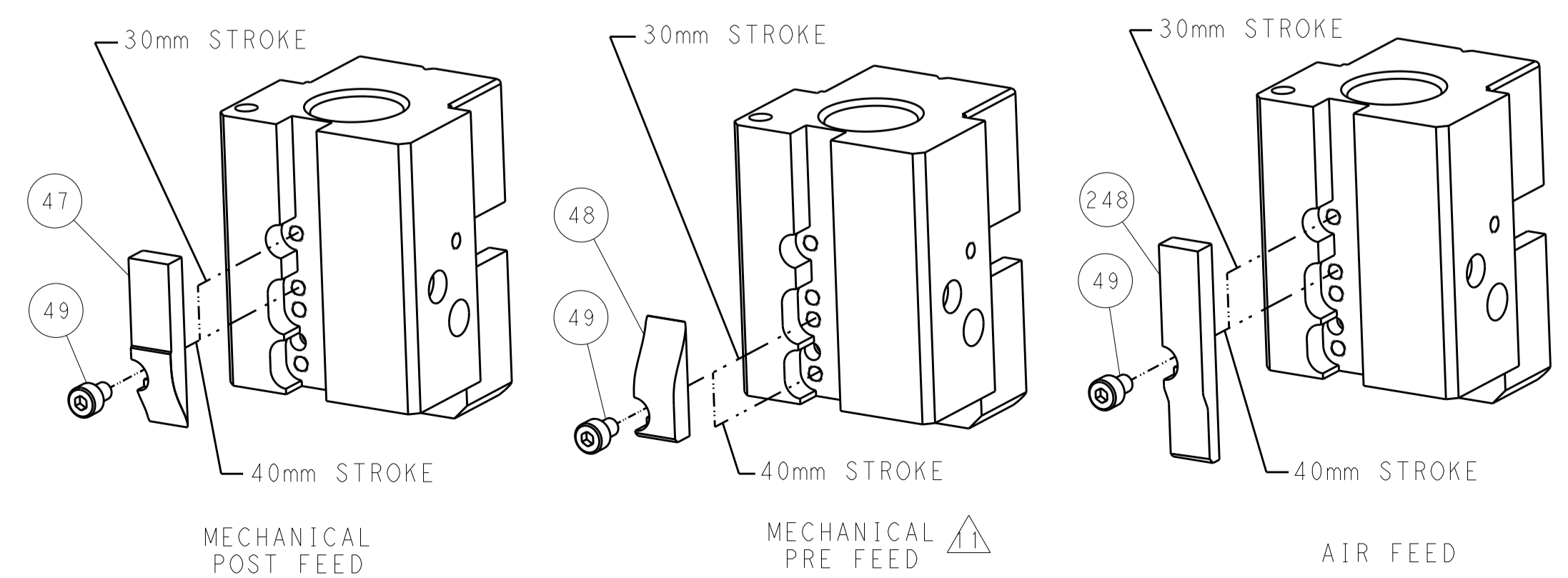
**PNEUMATIC**



**SERVO LATCH PLATE**



**CAM POSITIONS**



**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: R. Q. WILSON 15FEB2013		TE Connectivity	
mm		0 PLC ±.5		CHK: K. J. STAKEM 20FEB2013		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.5		APVD: T. L. ELBIN 20FEB2013		NAME: Ocean End Feed Applicator	
H		2 PLC ±0.13		PRODUCT SPEC		SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO	
D		3 PLC ±0.013		APPLICATION SPEC		A11 00779 ©=2150315	
R		4 PLC ±0.001		WEIGHT		SCALE: 1:1 SHEET 2 OF 4 REV A2	
ANGLES		±.1		CUSTOMER DRAWING		SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150315-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150315-5	-	-	2168400-7 (QUANTITY 2)
	2-2150315-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150315-5	-	-	2168400-7 (QUANTITY 2)
	2-2150315-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
	2-2150315-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150315-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.01 mm [.158]	F
APPL INSTRUCTIONS 408-10390		

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TERMINAL NAME: RECEPTACLE 6, 3x0, 8			
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TERMINAL APPLICATION SPECIFICATION	25985 Rev 2	-	-
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1572845-1	25914.201.011	1572845-7	25985.123.211
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- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150315-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150315-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150315-5
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62.  
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

TERMINAL DATA: G&H TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: RECEPTACLE 6, 3x0, 8			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.50-6.00 mm [.217-.236 IN]		Ø2.20-3.00 mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION	NONE	-	-
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1572845-1	25914.201.011	1572845-7	25985.123.211
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1572845-6	25985.201.004	1-1572845-2	25914.201.042

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2X18	1.75+/-0.05 [.069+/- .002]	8.7
1-16	1.55+/-0.05 [.061+/- .002]	10.6
1-18	1.48+/-0.05 [.058+/- .002]	11.2

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77-27-25-22-21	PART NO	DESCRIPTION	ITEM NO
- 1 1 1 1 1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
- - - 1 -	2119640-1	PUSH ROD, AIR FEED	250
- - - 1 -	2079988-1	BUSHING, LCH5-12, MISUMI	249
- 1 1 1 1 1	1-22279-3	SPRING, COMPRESSION	246
- 1 1 1 1 1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
- 1 1 1 1 1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243

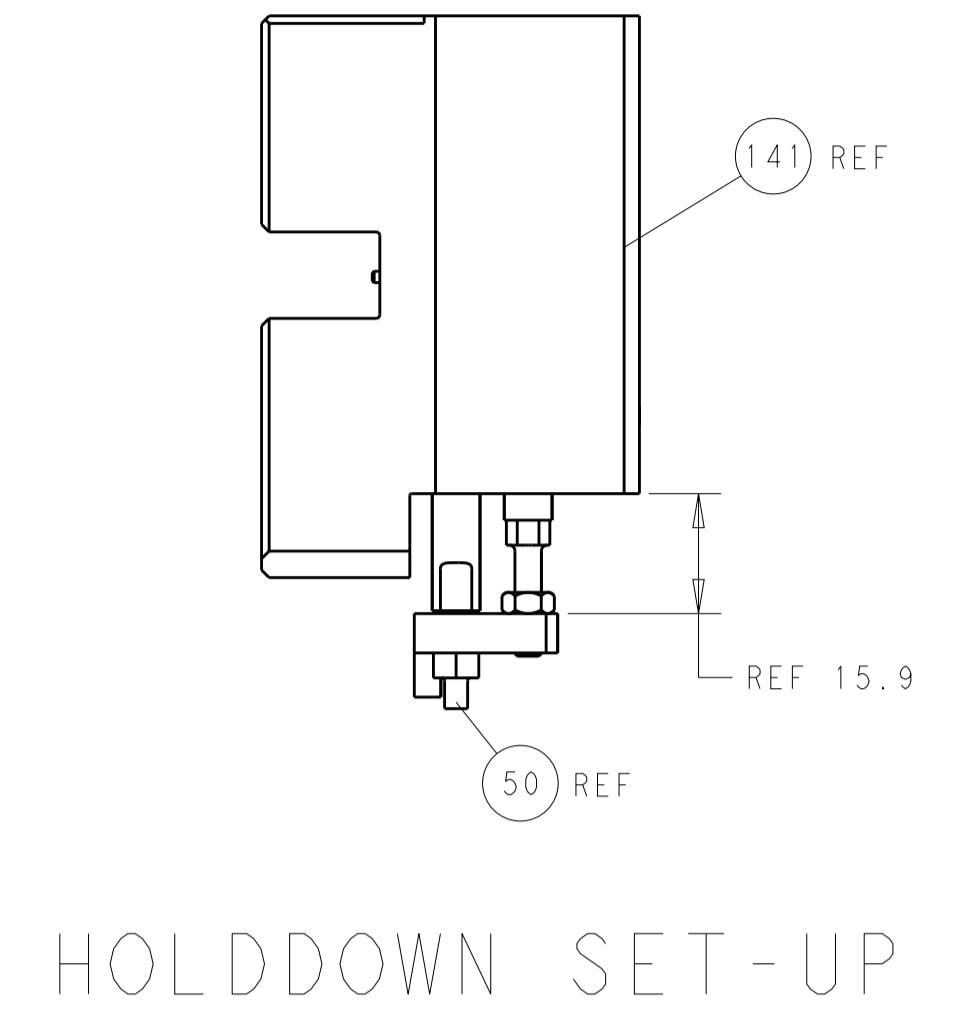
**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
-	-	-	1	-	-	-
-	-	-	2	-	-	-
-	-	-	3	-	-	-
-	-	-	4	-	-	-

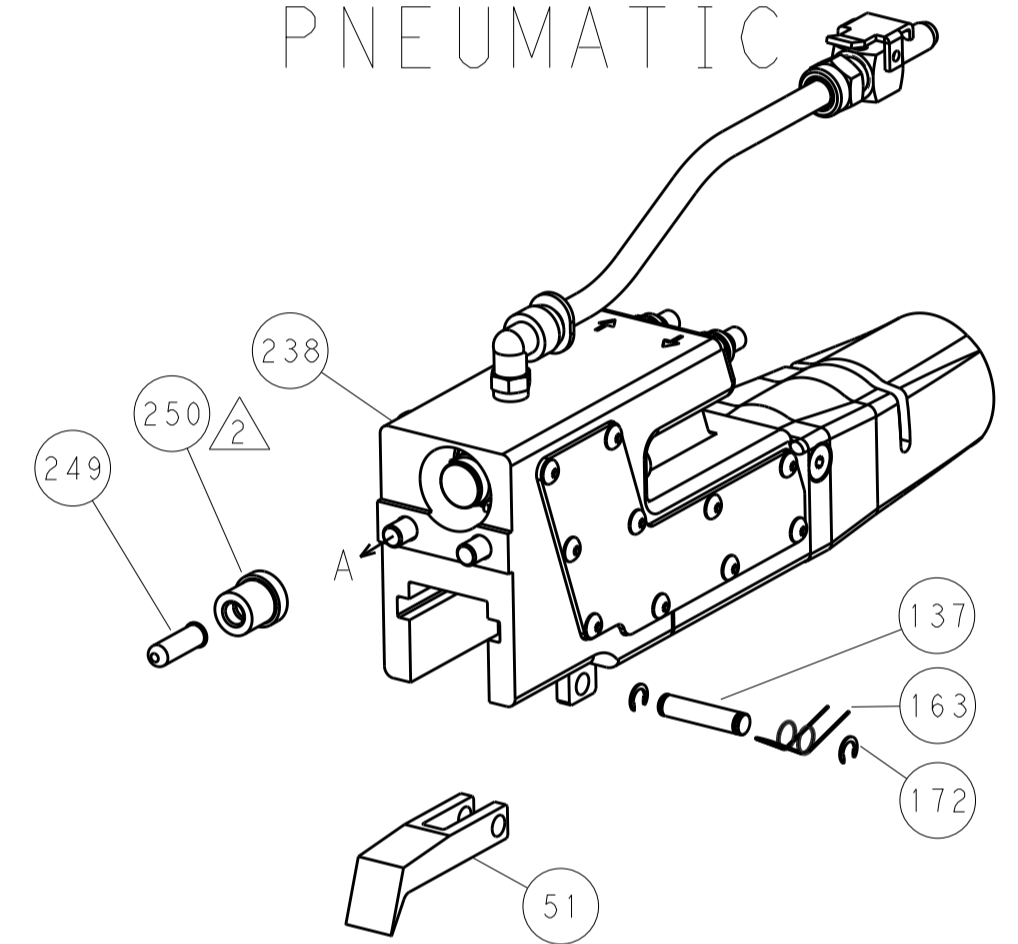
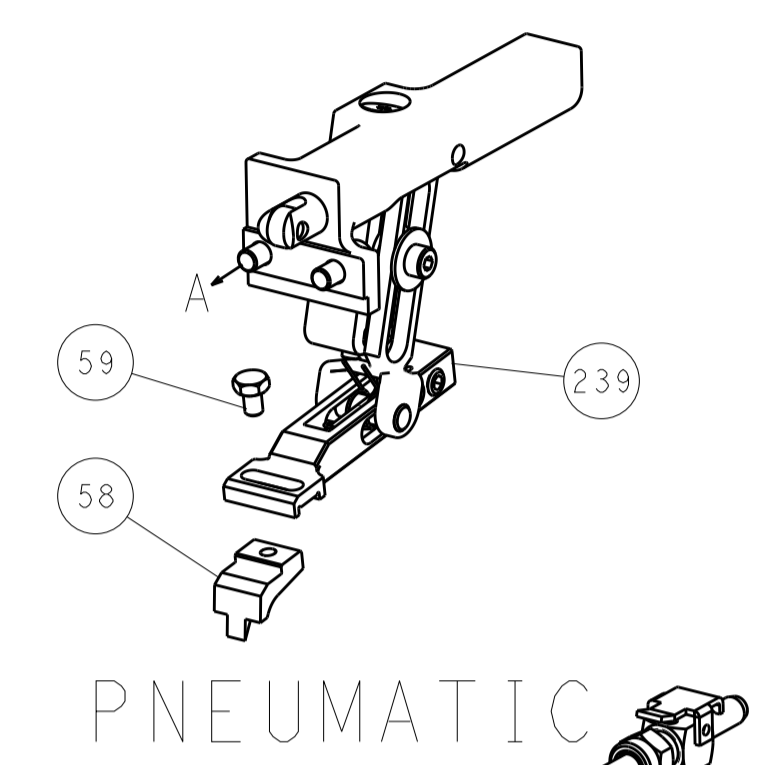
REV	DATE	BY	APPV	DESCRIPTION	DATE	BY	APPV
- 1 1 1 1	2119083-1			RETAINER, INSULATION DIAL			242
- - 2 - -	2168400-7			SHCS, LOW HEAD, RoHS, M5 X 10			240
- - - 1 -	2119580-1			MECHANICAL FEED ASSEMBLY			239
- - - 1 -	2063440-1			AIR FEED MODULE			238
- - 1 - -	2119740-2			TAG, IDENTIFICATION			213
- 4 4 4 4	2079383-9			SCR, BHSC, RoHS (M6 X 20)			186
- - REF - -	1901697-1			FEED FINGER ASSEMBLY, EF			183
- 1 1 1 1	6-993111-6			PIN, SLOTTED SPRING 3.0 X 14.0			177
- 1 1 1 1	8-22280-7			SPRING, COMPRESSION			176
- 1 1 1 1	1752353-2			GUIDE PIN, HOLDDOWN			175
- 1 1 1 1	1901680-2			GUIDE PIN, HOLDDOWN			174
- - - 2 -	21045-3			RING, RETAIN, EXTERN, 3/16 CRESCENT			172
- 1 1 1 1	994969-1			MAGNET, RARE EARTH HIGH ENERGY			166
- REFREFREFREF	994970-2			COUNTER, MAGNETIC			164
- - - 1 -	240638-1			SPRING, FEED FINGER			163
- 1 1 1 1	8-21084-1			O-RING, .801 ID, .070 DIA. MAT.			153
- - - 1 -	2119641-2			FEED CAM, AIR FEED			152
- 1 1 1 1	2119798-2			DETENT PIN			145
- 1 1 1 1	2079383-8			SCR, BHSC, RoHS (M4 X 16)			144
- - - - 1	2119653-2			FEED CAM, POST FEED			142
- 1 1 1 1	2119655-6			APPLICATOR BASIC ASSEMBLY, EF			141
- 1 1 1 1	2119651-1			RAM, ASIAN STYLE, END FEED			140
- 1 1 1 1	2119092-2			BOLT, ADJUSTMENT			139
- - - 1 -	3-23627-7			PIN, RETAIN, GRVD, 3/16 X .854			137
- - REF - -	SEE NOTE 4			MEMORY CHIP, PROGRAMMED			135
- - 1 - -	1633743-1			SERVO FEED LATCH ASM			133
- 1 1 1 1	455888-5			SPACER, CRIMPER			82
- 1 1 1 1	2119956-2			DOCUMENTATION PACKAGE			71
- 2 2 2 2	2-18032-2			SCR, SET, FLT POINT M3 X 10.0			70
- 1 - - 1 1	2119740-1			TAG, IDENTIFICATION			67
- 2 2 2 2	2168078-1			SCREW, DRIVE, RH, RoHS, 2 x .188			66
- 1 1 1 1	1901681-1			HOLDDOWN, TERMINAL			65
- 2 2 2 2	2168400-5			SHCS, LOW HEAD, RoHS, M4 X 20			64
- 1 1 1 1	2119793-1			LIMITER, ADJUSTMENT BOLT			63
- 3 3 3 3	992763-5			SCR, SET, SOC, CONE POINT, M3 x 4.0			62
- - - 1 -	5-18022-5			SCR, HEX HD CAP, M4 X 6.0			59
- - - - 1	2063961-1			FEED FINGER			58
- 3 3 3 3	2168400-4			SHCS, LOW HEAD, RoHS, M4 X 8			57
- 2 2 2 2	2168083-3			SCR, SKT HD CAP, RoHS, M4 X 12.0			56
- 2 2 2 2	5018030-2			NUT, HEX, REG, RoHS, M4			55
- 2 2 2 2	5018030-1			NUT, HEX, REG, RoHS, M3			54
- 2 2 2 2	986965-8			NUT, LOCK, HEX, TORQUE (M4)			53
- 1 1 1 1	1-5018030-0			NUT, HEX, REG, RoHS, M3.5			52
- - - 1 -	2119792-2			PAWL, EF, AIR			51
- 1 1 1 1	1-1976055-4			STANDOFF, HOLD-DOWN			50
- - - 1 2	18023-9			SCR, SKT HD CAP M4 X 6.0			49
- - - - 1	2119652-1			FEED CAM, PRE FEED			48
- 1 1 1 1	2079383-7			SCR, BHSC, RoHS (M8 X 25)			41
- 1 1 1 1	2119645-1			DISC, NUMBERED FA WIRE ADJUSTMENT			40
- 1 1 1 1	2119957-1			APPLICATOR SHIM PACK			39
- 1 1 1 1	2119644-2			RAM WASHER, PRECISION			38
- 7 7 7 7	1-18028-2			WASHER, FLAT, REG M4			33
- 2 2 2 2	2168083-9			SCR, SKT HD CAP, RoHS, M4 X 20			31
- 2 2 2 2	1-2168083-0			SCR, SKT HD CAP, RoHS, M4 X 10			29
- 1 1 1 1	240639-1			STRIPPER (MACHINING)			27
- 2 2 2 2	1320906-1			STUD, THREADED			25
- 1 1 1 1	1752371-3			PLATE, STRIP GUIDE			24
- 1 1 1 1	240825-3			PLATE, STRIP HOLD DOWN			23
- 2 2 2 2	2-22281-3			SPRING, COMPRESSION			22
- 1 1 1 1	1752373-4			DRAG			20
- 2 2 2 2	1901259-6			GUIDE, LOWER STRIP			18
- 1 1 1 1	1752360-1			SPACER, HOLD-DOWN			13
- 1 1 1 1	240833-4			PLATE, REAR SHEAR			11
- - - - -	-			-			10
- 1 1 1 1	690482-3			PLATE, FRONT SHEAR			9
1 1 1 1 1	1803060-3			ANVIL, COMBINATION, END FEED			8
- 1 1 1 1	1-2217206-3			BLADE, SLUG			7
- - - - -	-			-			6
- 1 1 1 1	3-240641-5			SPACER			5
- 1 1 1 1	238009-1			BLOCK, FL CRIMPER SPACER			4
1 1 1 1 1	4-2119582-8			CRIMPER, INSULATION F PREMIUM			3
- 1 1 1 1	455888-8			SPACER, CRIMPER			2
1 1 1 1 1	3-456408-0			CRIMPER, WIRE PREMIUM			1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APPV		NAME	
mm	0 PLC ±.5	1 PLC ±.3	2 PLC ±.2	3 PLC ±.15	4 PLC ±.1	5 PLC ±.075	6 PLC ±.05	7 PLC ±.0375	8 PLC ±.025	9 PLC ±.0125	ANGLES ±.0001
MATERIAL:		FINISH:		WEIGHT:		CUSTOMER DRAWING:		SCALE:		SHEET 3 OF 4	
-		-		-		-		1:1		REV A2	

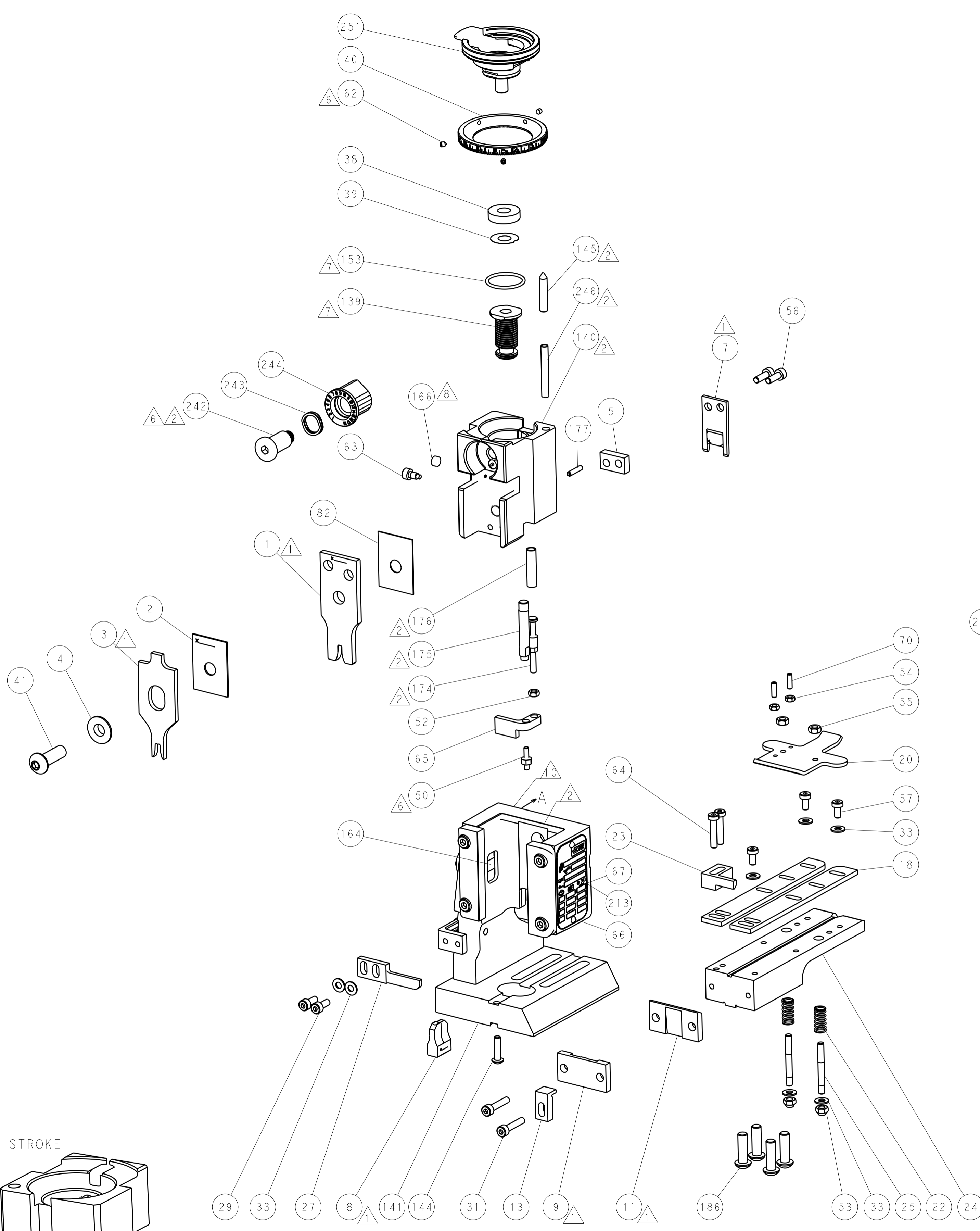
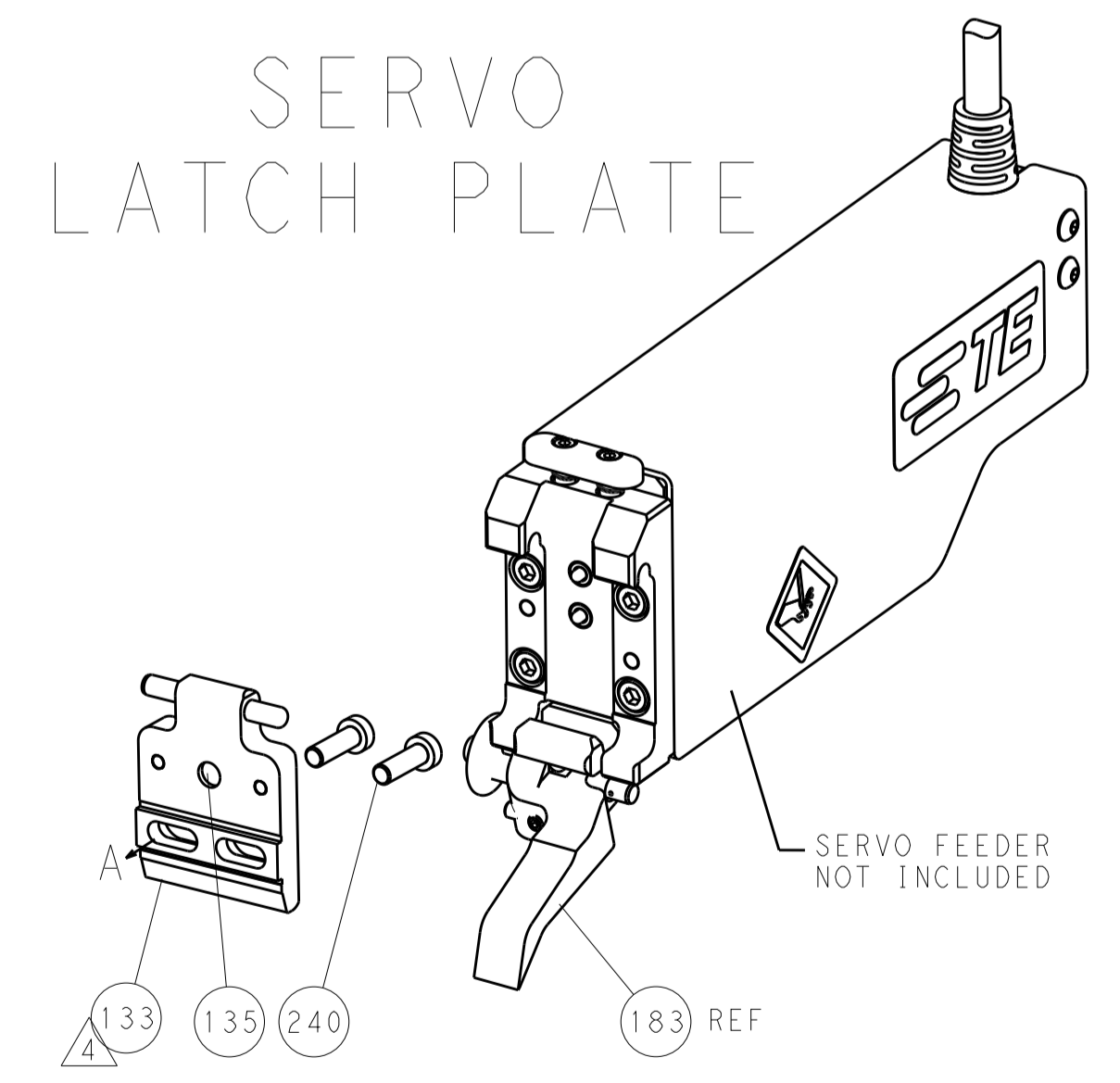
LOC	DIST	REV	DATE	BY	APPV
A	66				
REVISIONS			DESCRIPTION	DATE	BY
			SEE SHEET 1		



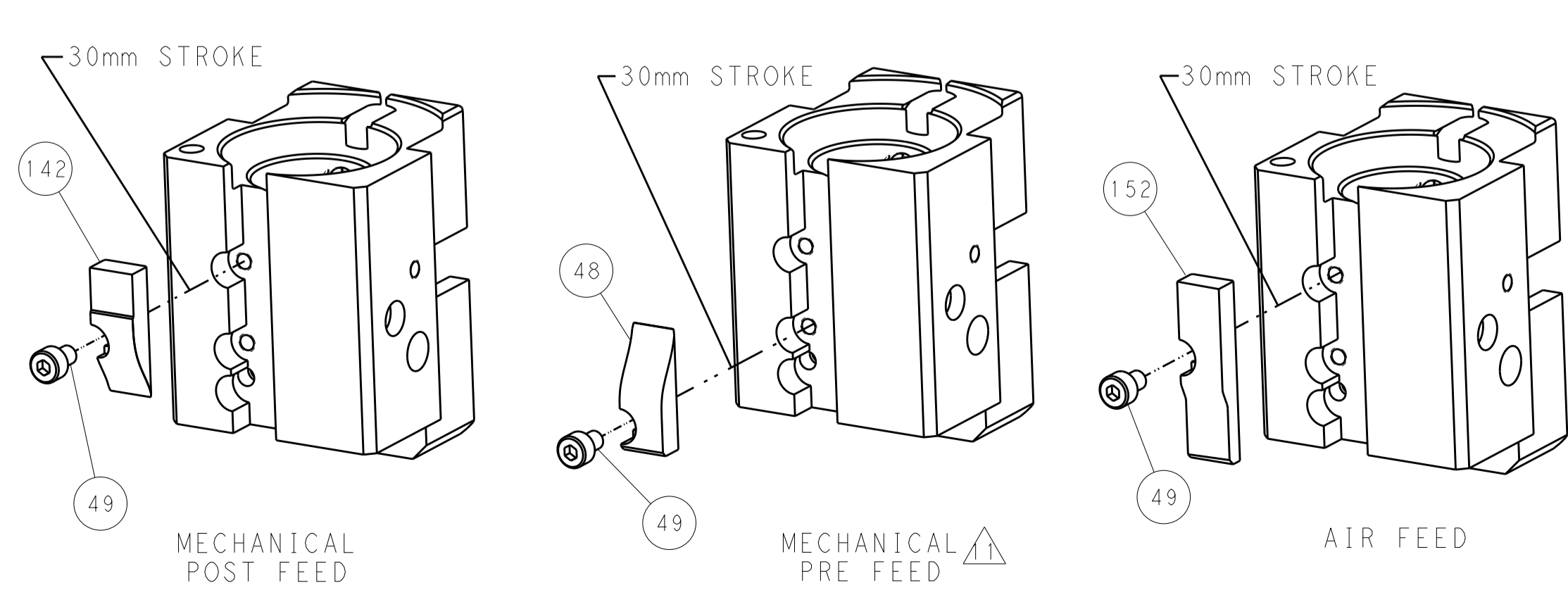
FEED TYPE  
MECHANICAL



SERVO  
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: R.O. WILSON 15FEB2013		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.13	4 PLC ±0.013	5 PLC ±0.001	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		APVD: T.L. ELBIN 20FEB2013		NAME: Ocean End Feed Applicator	
				PRODUCT SPEC:		SIZE: CAGE CODE: DRAWING NO: A11 00779 C=2150315	
				APPLICATION SPEC:		RESTRICTED TO:	
				WEIGHT:		SCALE: 1:1 SHEET 4 OF 4 REV A2	
				CUSTOMER DRAWING:			