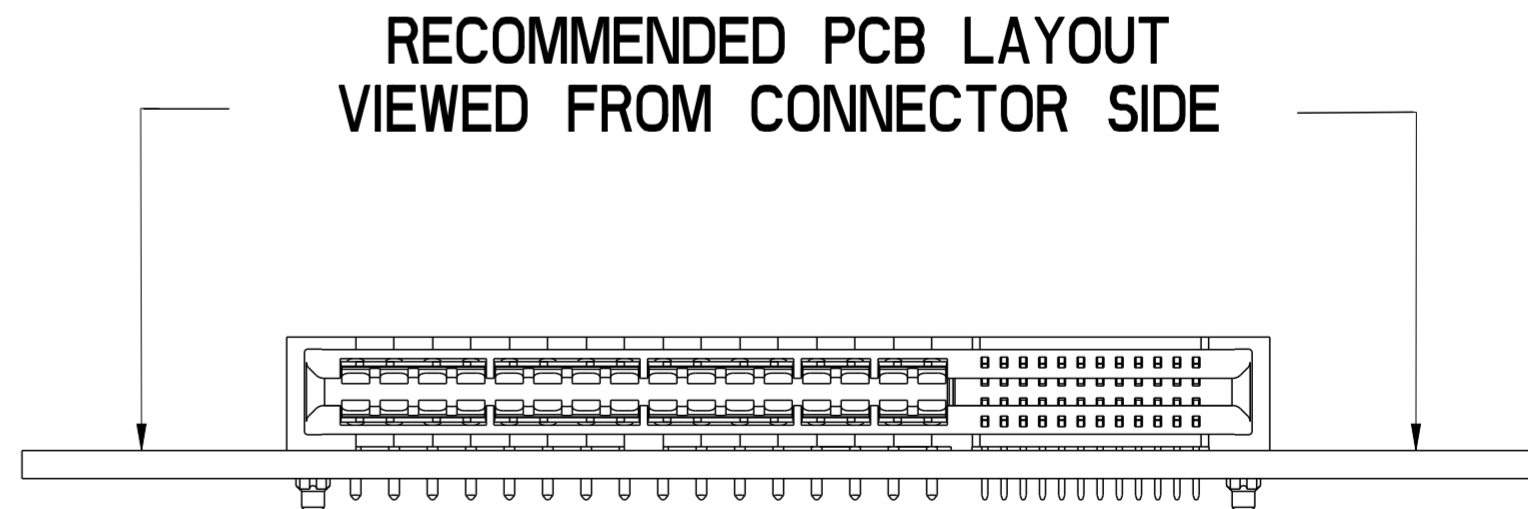
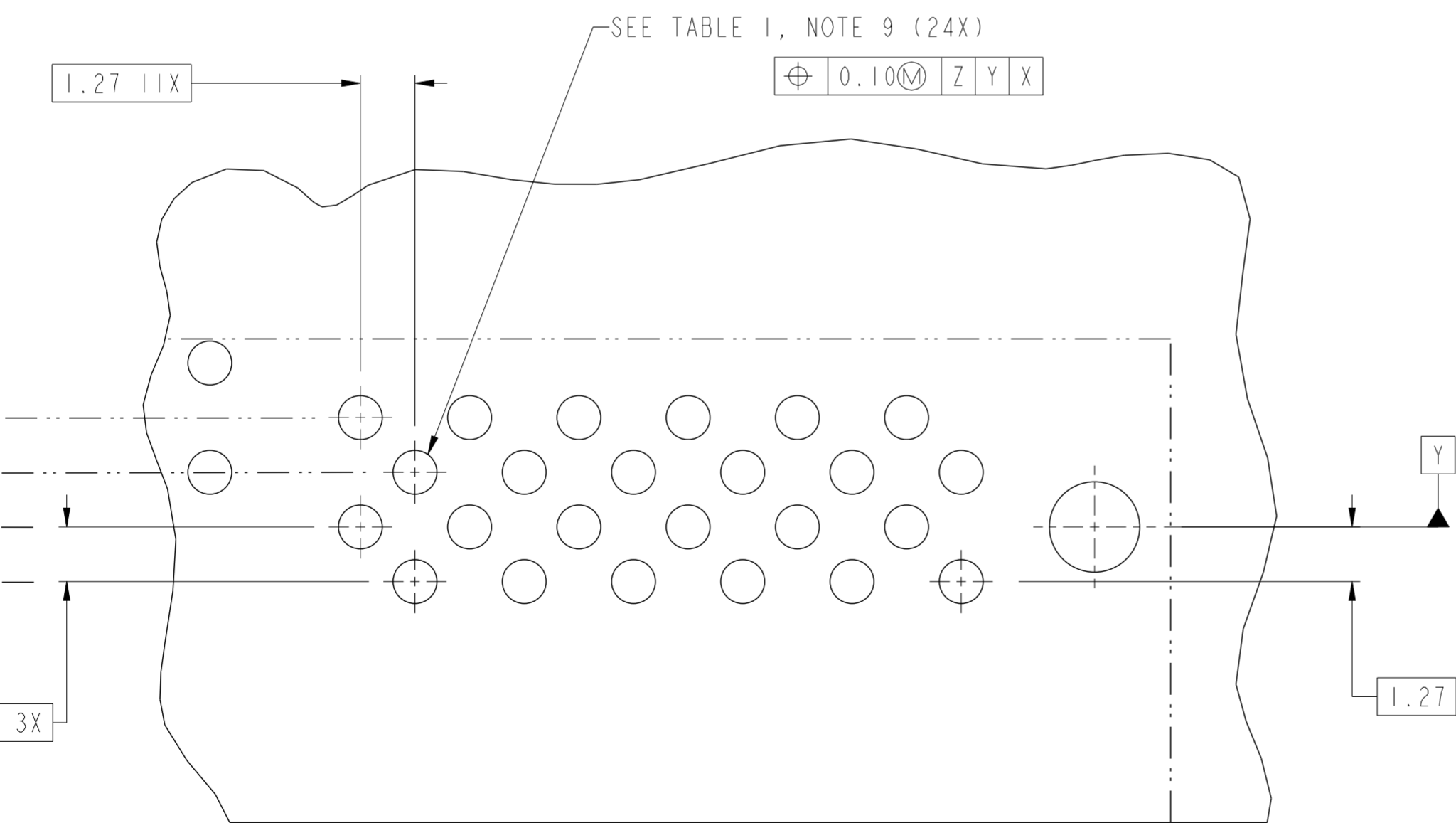
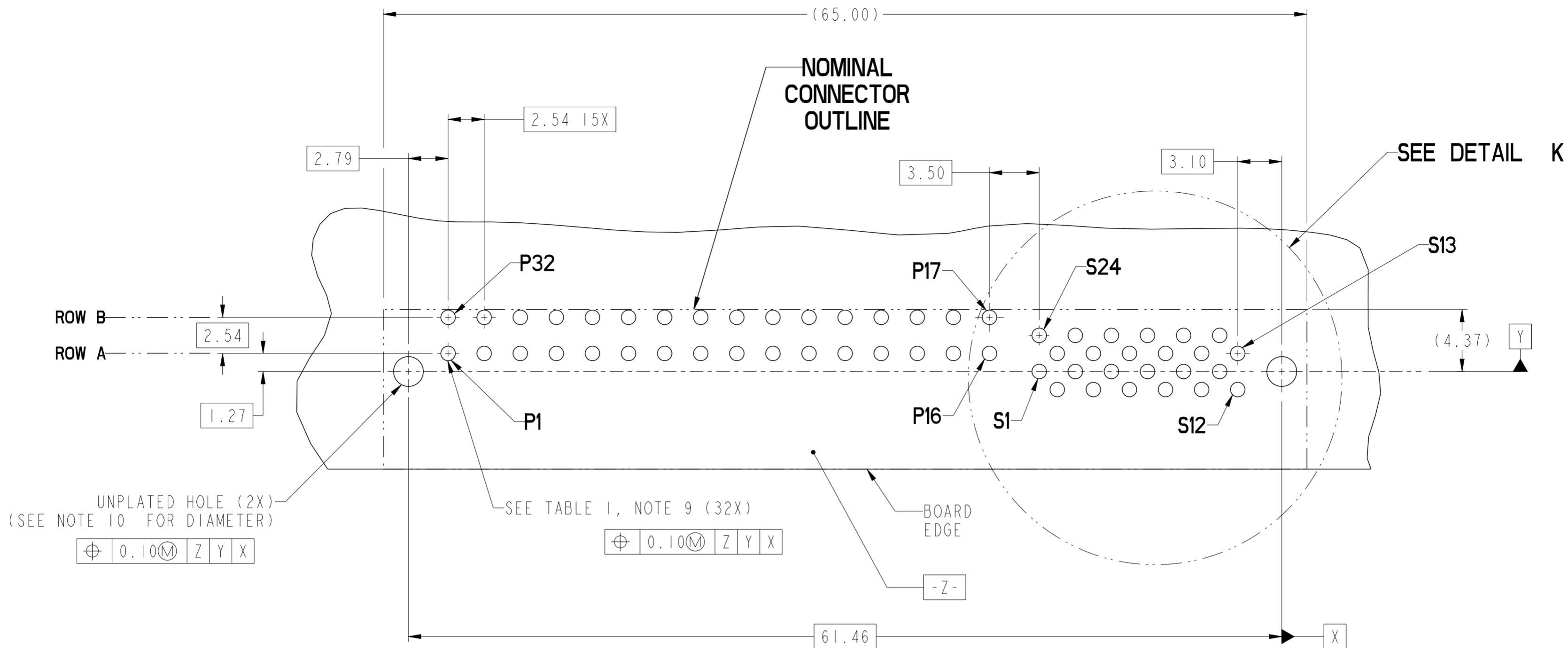


spec ref	-	dr	Wei-Long Zhang	2011/10/14	projection	MM	size	A2	scale	4:1
tolerance std	-	eng	Wei-Long Zhang	2012/01/05			ecn no	-	rel level	Released
		chr	Eleven Hu	2012/01/05						
surface	✓	appr	Pei-Ming Zheng	2012/01/06	product family	-	dwg no	10119314	rev	A
					www.fci.com	cat. no.	Product - Customer Drw	sheet 1 of 4		

rev	ecn no	dr	date
A	-	HZ	2012-01-04
-	-	-	-
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-	-	-	-
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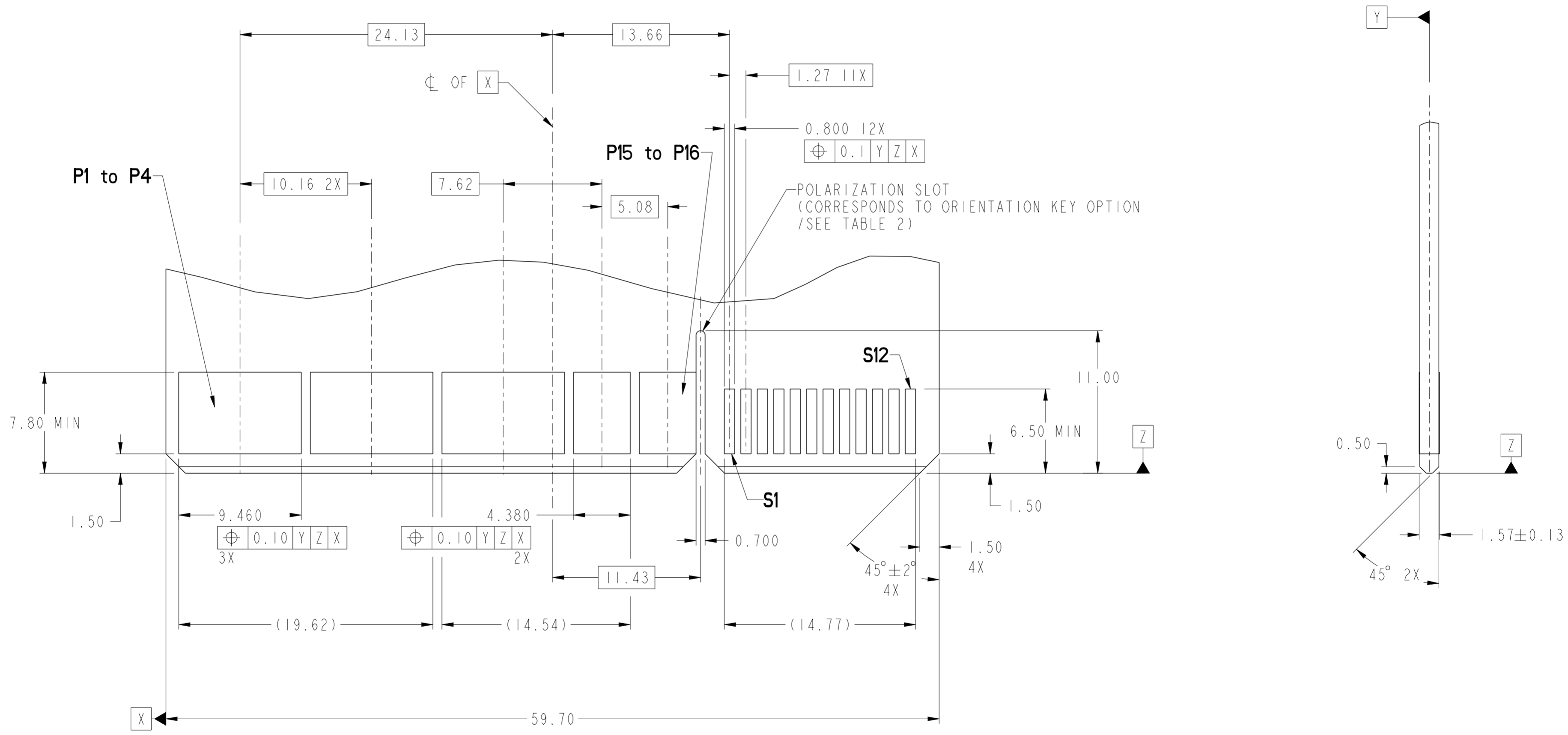


DETAIL K
SCALE 8:1

dr	Wei-Long Zhang	2011/10/14	projection	MM	size	A2	scale	4:1
eng	Wei-Long Zhang	2012/01/05			ecn no	-	rel level	Released
chr	Eleven Hu	2012/01/05						
appr	Pei-Ming Zheng	2012/01/06	product family	-	rel level	-	rel level	Released
		TITLE RIGHT ANGLE RECT 32P24S HIGH POWER CARD EDGE		dwg no 10119314	rev A		Product - Customer Draw sheet 2 of 4	
www.fci.com		cat. no.		-		-		STATUS:Released

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10

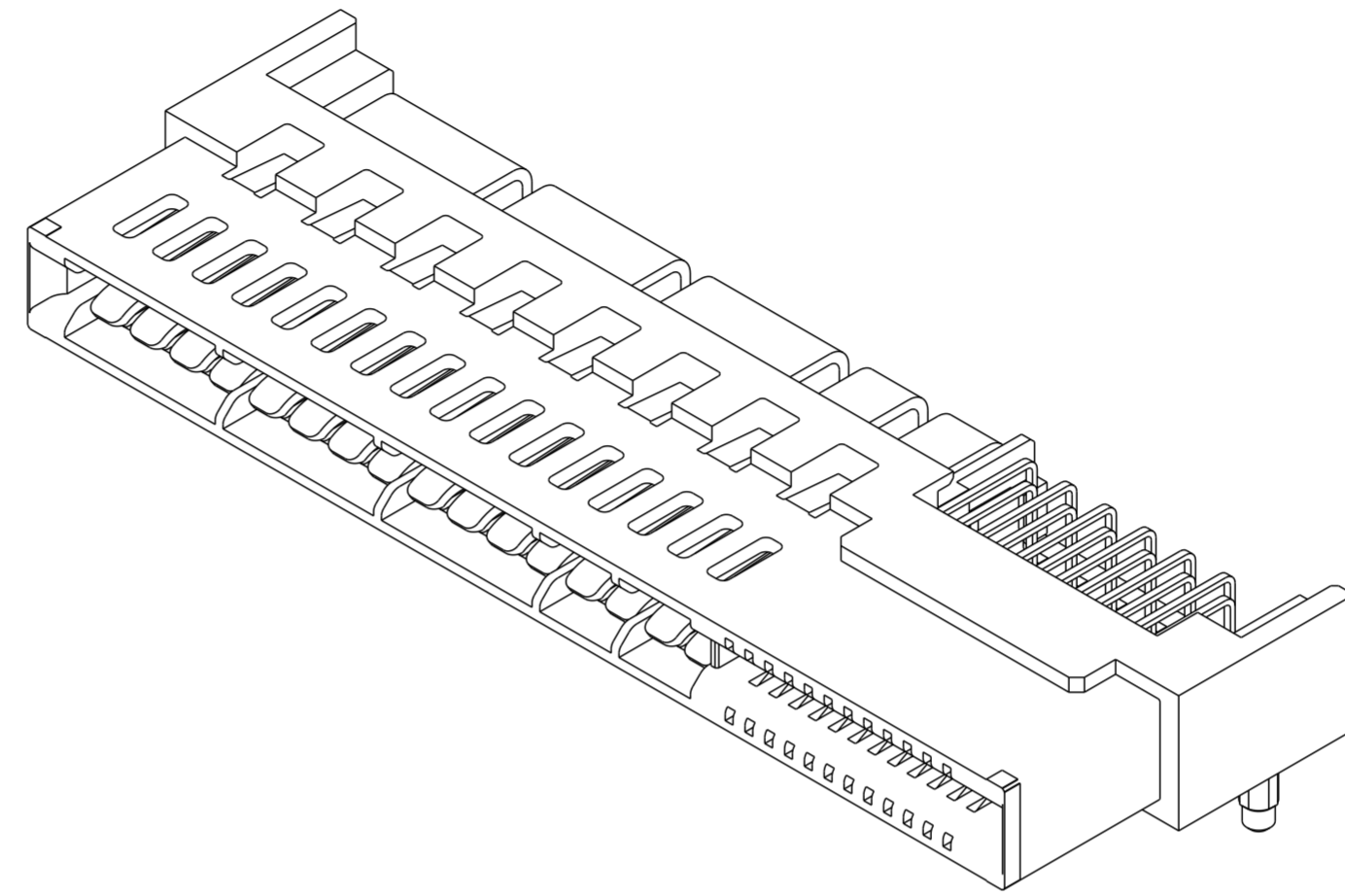
RECOMMENDED MATING BOARD FOOTPRINT



dr	Wei-Long Zhang	2011/10/14	projection	MM	size	A2	scale	4:1	
eng	Wei-Long Zhang	2012/01/05			ecn no	-	rel level	Released	
chr	Eleven Hu	2012/01/05							
appr	Pei-Ming Zheng	2012/01/06	product family	-					
			RIGHT ANGLE RECT 32P24S HIGH POWER CARD EDGE		dwg no	10119314		rev	A
www.fci.com			cat. no.	-	Product - Customer Drw		sheet 3 of 4		

HPCE PART NUMBER (TABLE 2)

PART NUMBER	TAIL TYPE	HOLD-DOWN OPTION	ORIENTATION KEY	DIM "A" TYPICAL TAIL LENGTH
10119314-001LF	SOLDER TAIL	NO	YES	2.50 ^{+0.35} _{-0.15}
10119314-002LF			NO	
10119314-003LF		YES	YES	
10119314-004LF			NO	



NOTES:

1. CONNECTOR MATERIALS:
 HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK
 UL 94V-0 COMPLIANT
 CONTACTS: HIGH PERFORMANCE COPPER ALLOY.
2. CONTACT FINISH REF. GS-12-604 SECTION 5.2.
3. PRODUCT SPECIFICATION: GS-12-604.
4. APPLICATION SPECIFICATION: GS-20-128.
5. PRODUCT MARKING (FCI - PART NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. PACKAGING MEETS FCI SPECIFICATION GS-14-937.
7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
9. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
10. MOUNTING HOLES ARE UNPLATED
 \varnothing 2.10 +/- 0.1 FOR SOLDER TAILS

dr	Wei-Long Zhang	2011/10/14		MM	size	A2	scale	4:1
eng	Wei-Long Zhang	2012/01/05			ecn no.	-		
chr	Eleven Hu	2012/01/05			rel level	Released		
appr	Pei-Ming Zheng	2012/01/06			product family	-		
		title RIGHT ANGLE RECT 32P24S HIGH POWER CARD EDGE		dwg no. 10119314	rev A			
www.fci.com		cat. no.	Product - Customer Drw		sheet 4 of 4			