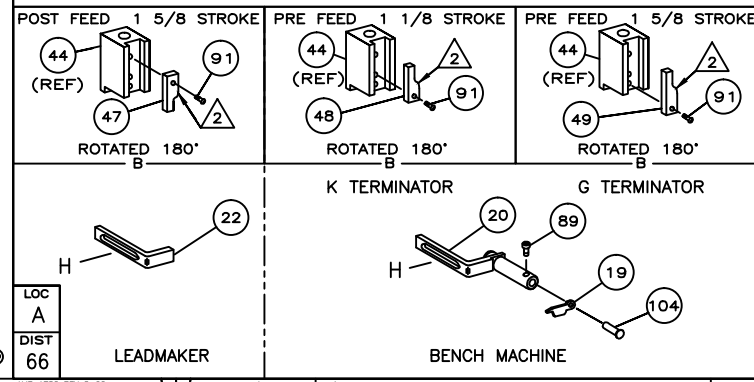
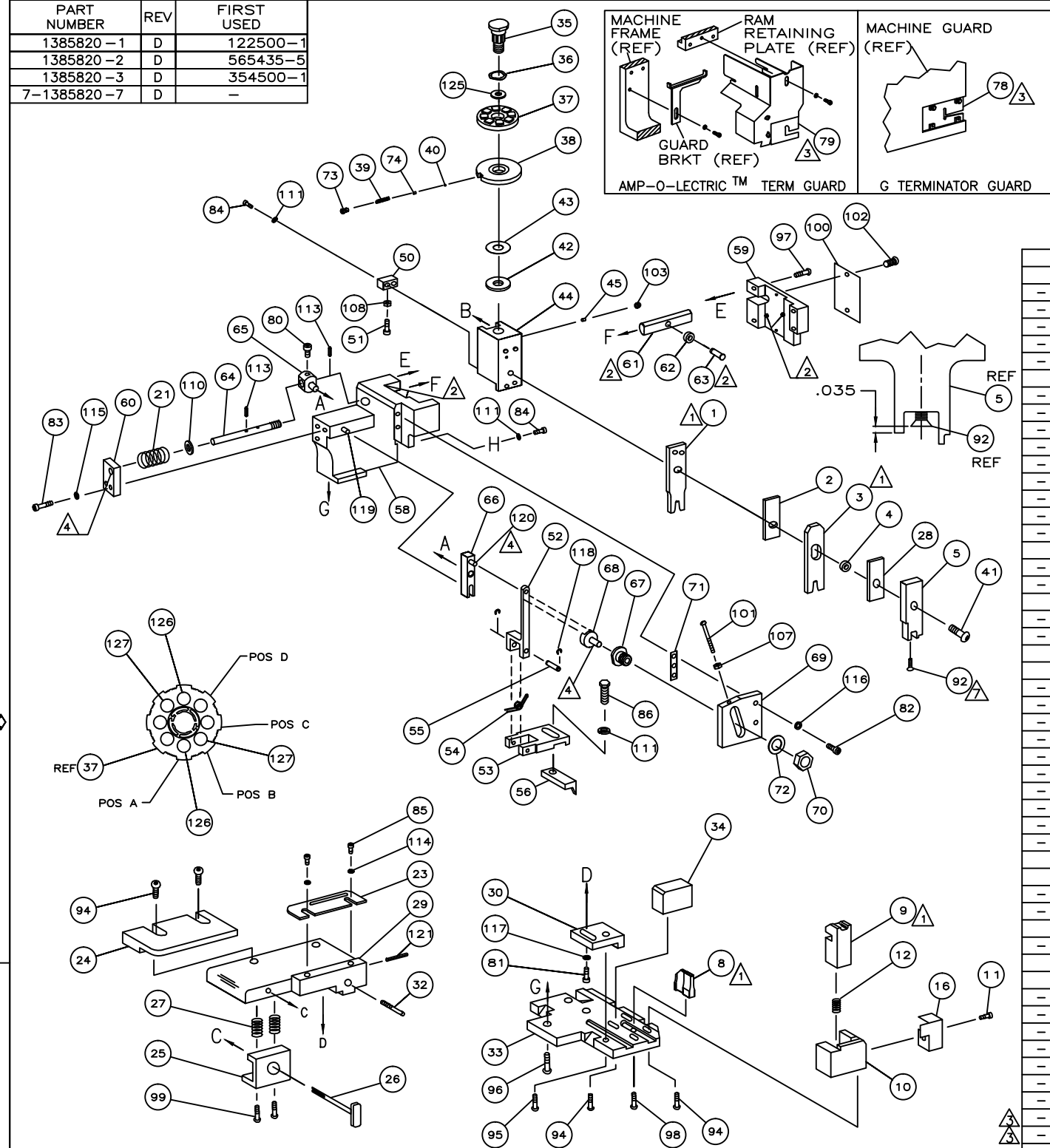


DRAWING MADE IN THIRD ANGLE PROJECTION

1385820 1385820

/home/us018246/edmod

PART NUMBER	REV	FIRST USED
1385820-1	D	122500-1
1385820-2	D	565435-5
1385820-3	D	354500-1
7-1385820-7	D	-



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
1703032	AMP	TERMINAL	AMP CRIMP SPECS
		PAD LTR	CRIMP HEIGHT
			WIRE SIZE
		A	.042 ±.002 [1.07 ±.05mm] 0.75mm ²
		B	.037 ±.002 [0.93 ±.05mm] 0.5mm ²
		C	NOT USED
		D	NOT USED
		CRIMP	SIZE
			TYPE
			RANGE
		WIRE	.055 [1.40mm] F 0.5mm ² -0.75mm ²
		INSUL	.130 [3.30mm] SPECIAL Ø055-.075
SEAL PN			
967067			
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.132-.144	114-18025	.276	408-8040
			SET UP GAGE
			LAYOUT
			458637-1 L1576

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
-	-	-	-	-	129		
-	-	-	-	-	128		
-	2	2	-	C 5-354779-2	PIN, WIRE DISC (.3250)B 127		
-	2	2	-	C 4-354779-2	PIN, WIRE DISC (.3200)A 126		
-	1	1	1	-	A 986950-1	WASHER, FLAT PRECISION 125	
-	1	1	1	-	A 217238-1	GENERAL INSTRUCTION PACKAGE 124	
-	1	1	1	-	-	4088040	SF APPL INST 408-8040 123
-	-	-	-	-	122	-	-
-	1	1	1	-	A 4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL 121	
-	REF	REF	REF	-	A 1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER 120	
-	REF	REF	REF	-	A 1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING 119	
-	REF	REF	REF	-	A 21045-3	RING,RET "C"(Ø.187)FD FING PIN 118	
-	1	1	1	-	A 21024-5	WASHER, LOCK(#10)ADJ BLOCK 117	
-	REF	REF	REF	-	A 21024-5	WASHER,LOCK(#10)ADJ PLATE 116	
-	REF	REF	REF	-	A 21024-5	WASHER,LOCK(#10)FEED GDE ROD 115	
-	2	2	2	-	A 21024-2	WASHER,LOCK(#4)FRONT STP GUIDE 114	
-	REF	REF	REF	-	A 5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD 113	
-	-	-	-	-	112	-	-
-	4	4	4	-	A 21024-4	WASHER,LOCK(#8)STRIPPER 111	
-	REF	REF	REF	-	A 21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ 110	
-	-	-	-	-	109	-	-
-	1	1	1	-	A 21018-5	NUT,HEX(NO.6)HOLDDOWN 108	
-	REF	REF	REF	-	A 21068-5	NUT,HEX(6-32)FEED ADJ 107	
-	-	-	-	-	106	-	-
-	-	-	-	-	105	-	-
-	1	1	-	-	A 992031-1	PIN, CLEVIS 104	
-	1	1	1	-	A 21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM 103	
-	2	2	2	-	A 21017-2	SCR,DRIVE(#2x.19)ID PLATE 102	
-	REF	REF	REF	-	A 6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ 101	
-	1	1	1	-	B 461264-1	PLATE, IDENTIFICATION 100	
-	2	2	2	-	A 3-21002-0	SCR,BHC(10-32x.88)DRAG 99	
-	1	1	1	-	A 22733-8	SCR,BHC(8-32x.38 LW)ANVIL 98	
-	REF	REF	REF	-	A 2-21002-9	SCR,BHC(10-32x.75)CAP 97	
-	REF	REF	REF	-	A 2-22733-8	SCR,BHC(1/4-20x.62)HOUSING 96	
-	REF	REF	REF	-	A 2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK 95	
-	6	6	6	-	A 2-21002-2	SCR,BHC(8-32x.50)TERM H DWN 94	
-	-	-	-	-	93	-	-
-	1	1	1	-	A 1-21003-9	SCR,FHC(6-32x.38)DEP 92	
-	1	1	1	-	A 1-21002-7	SCR,BHC(6-32x.38)CAM 91	
-	-	-	-	-	90	-	-
-	1	1	-	-	A 7-21000-9	SCR,SHC(4-40x.19)STRIPPER 89	
-	-	-	-	-	88	-	-
-	-	-	-	-	87	-	-
-	1	1	1	-	A 2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER 86	
-	2	2	2	-	A 1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE 85	
-	3	3	3	-	A 2-21000-7	SCR,SHC(8-32x.50)STRIPPER 84	
-	REF	REF	REF	-	A 3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD 83	
-	REF	REF	REF	-	A 3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK 82	
-	1	1	1	-	A 3-21000-4	SCR,SHC(10-32x.38)SG ADJ BLK 81	
-	REF	REF	REF	-	A 3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK 80	
-	REF	REF	REF	-	B 455749-1	GUARD, WINDOW 79	
-	REF	REF	REF	-	B 679532-1	INSERT, GUARD 78	
-	-	-	-	-	77	-	-
-	-	-	-	-	76	-	-
-	-	-	-	-	75	-	-
-	1	1	1	-	A 690603-1	SPRING, ASSIST 74	
-	1	1	1	-	A 23030-1	SCR,SHC(6-32x.25 SL)INS DISC 73	
-	REF	REF	REF	-	A 458109-1	WASHER, SPECIAL 72	
-	REF	REF	REF	-	A 690517-1	SPACER 71	
-	-	-	-	-	70	-	-
-	-	-	-	-	69	-	-
-	-	-	-	-	68	-	-
-	-	-	-	-	67	-	-
-	-	-	-	-	66	-	-
-	-	-	-	-	65	-	-
-	-	-	-	-	64	-	-
-	-	-	-	-	63	-	-
-	-	-	-	-	62	-	-
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-	-	-	-	-	60	-	-
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-	-	-	-	-	42	-	-
-	-	-	-	-	41	-	-
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-	-	-	-	-	39	-	-
-	-	-	-	-	38	-	-
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-	-	-	-	-	31	-	-
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-	-	-	-	-	18	-	-
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-	-	-	-	-	7	-	-
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-	-	-	-	-	2	-	-
-	-	-	-	-	1	-	-
-	-	-	-	-	0	-	-

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-	REF	REF	REF	-	A 21024-5	WASHER,LOCK(#10)FEED GDE ROD 115	
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-	2	2	2	-	A 1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE 85	
-	3	3	3	-	A 2-21000-7	SCR,SHC(8-32x.50)STRIPPER 8	