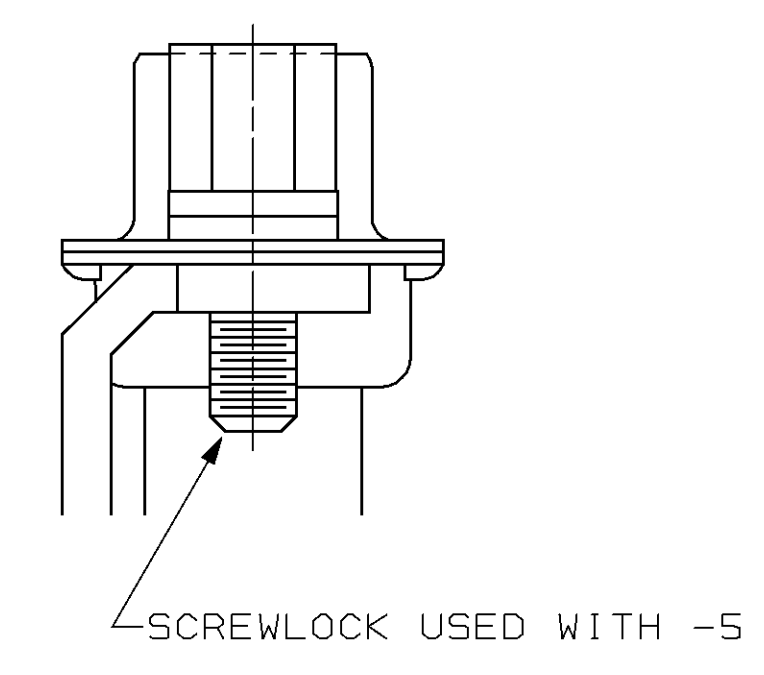
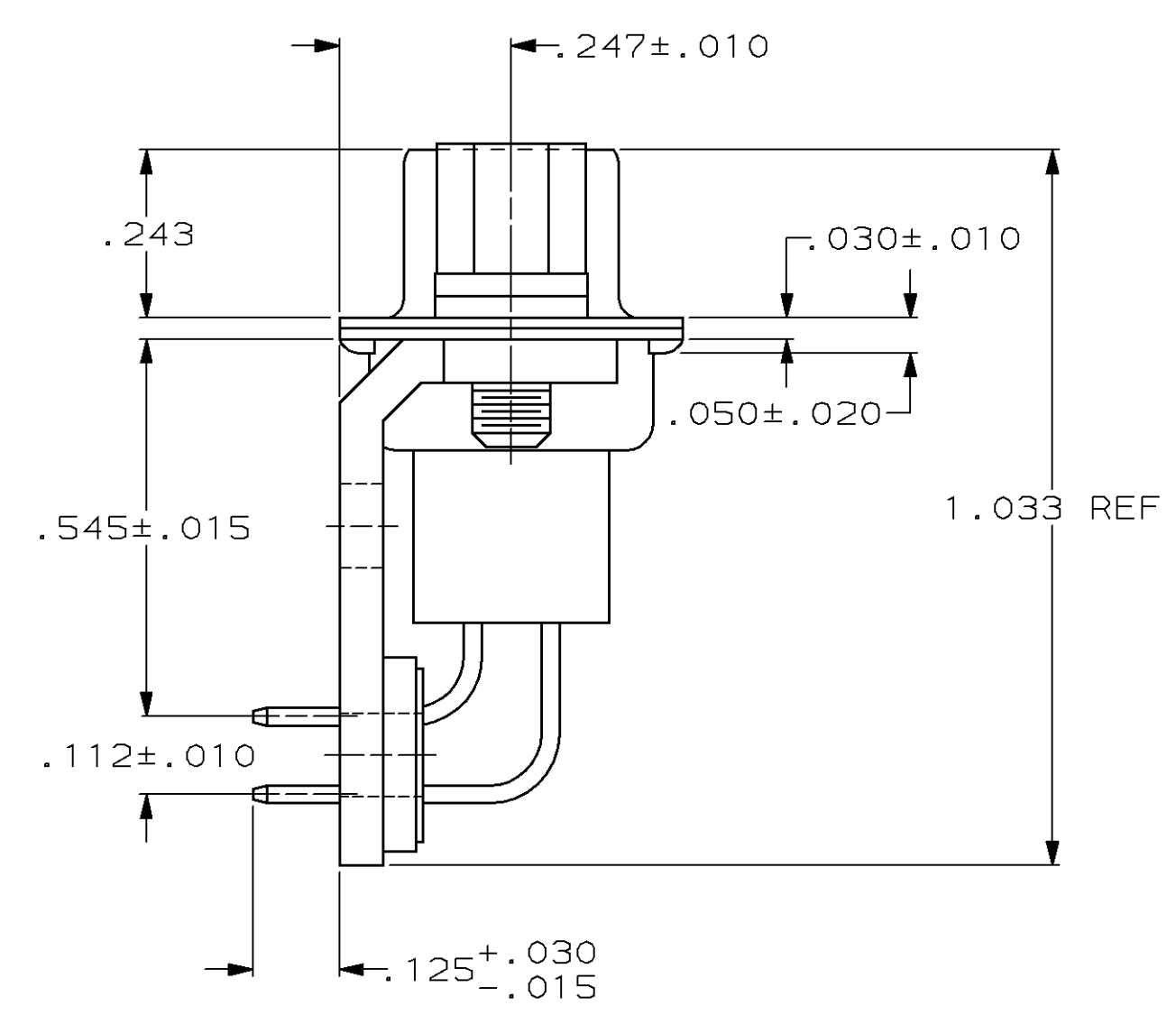
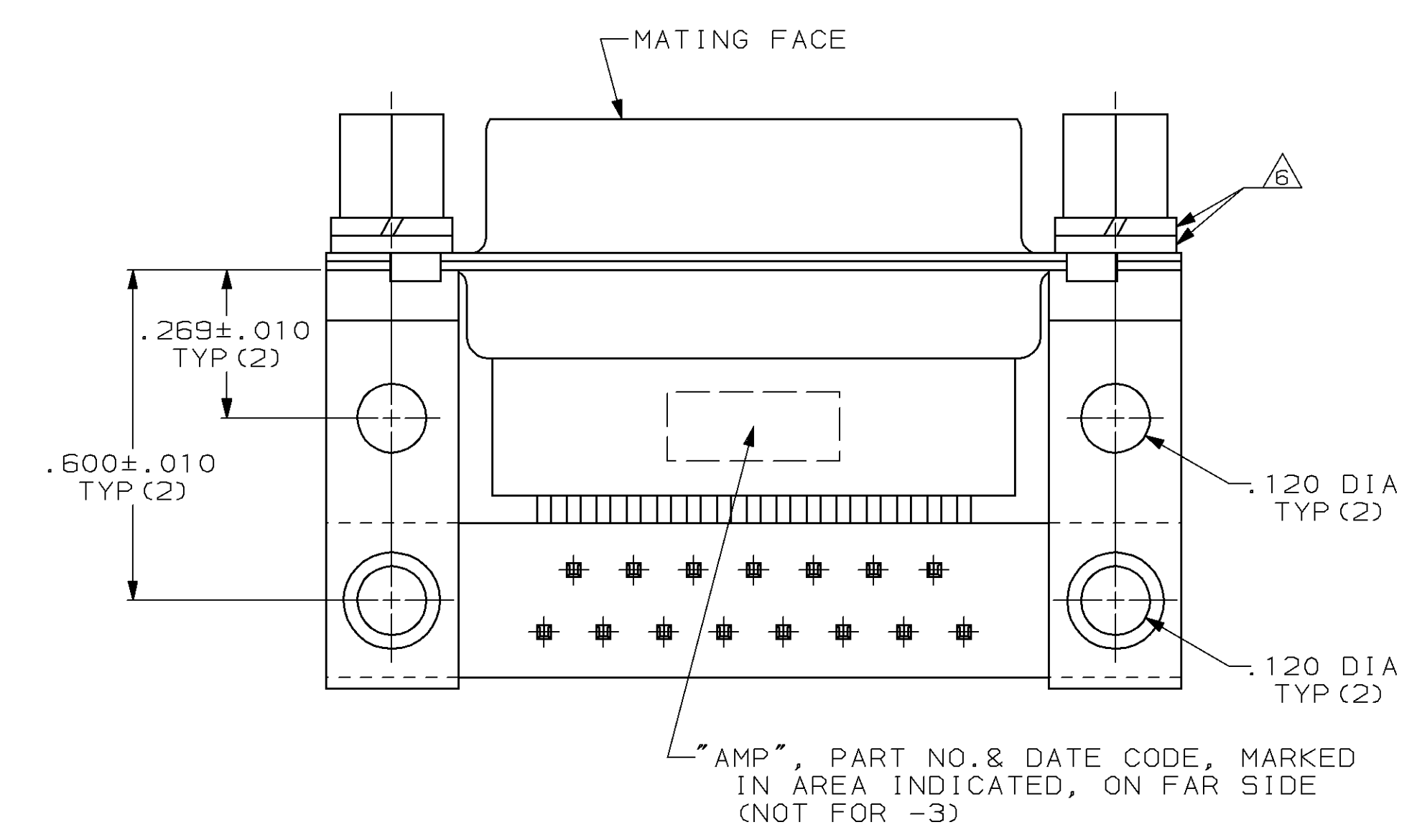
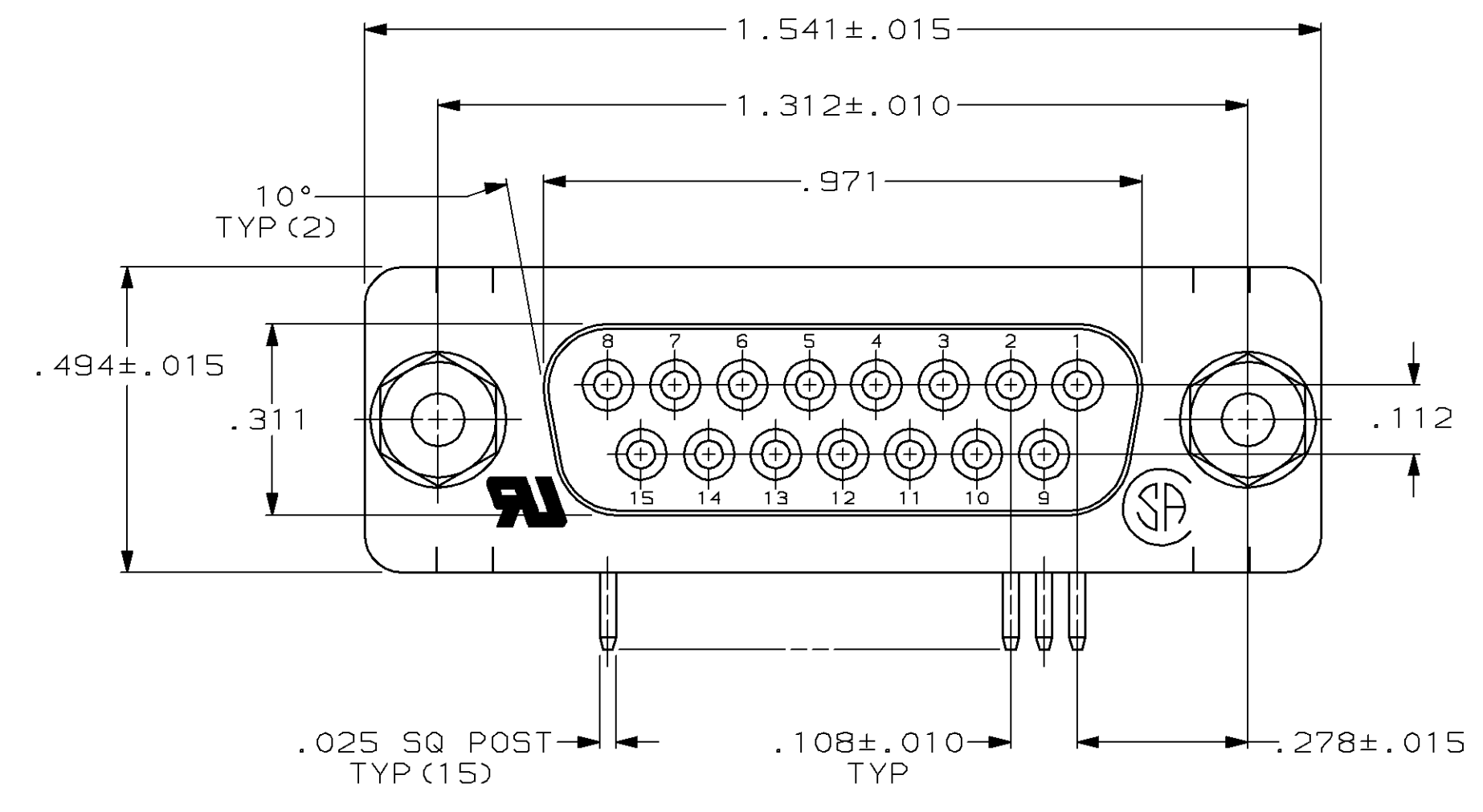
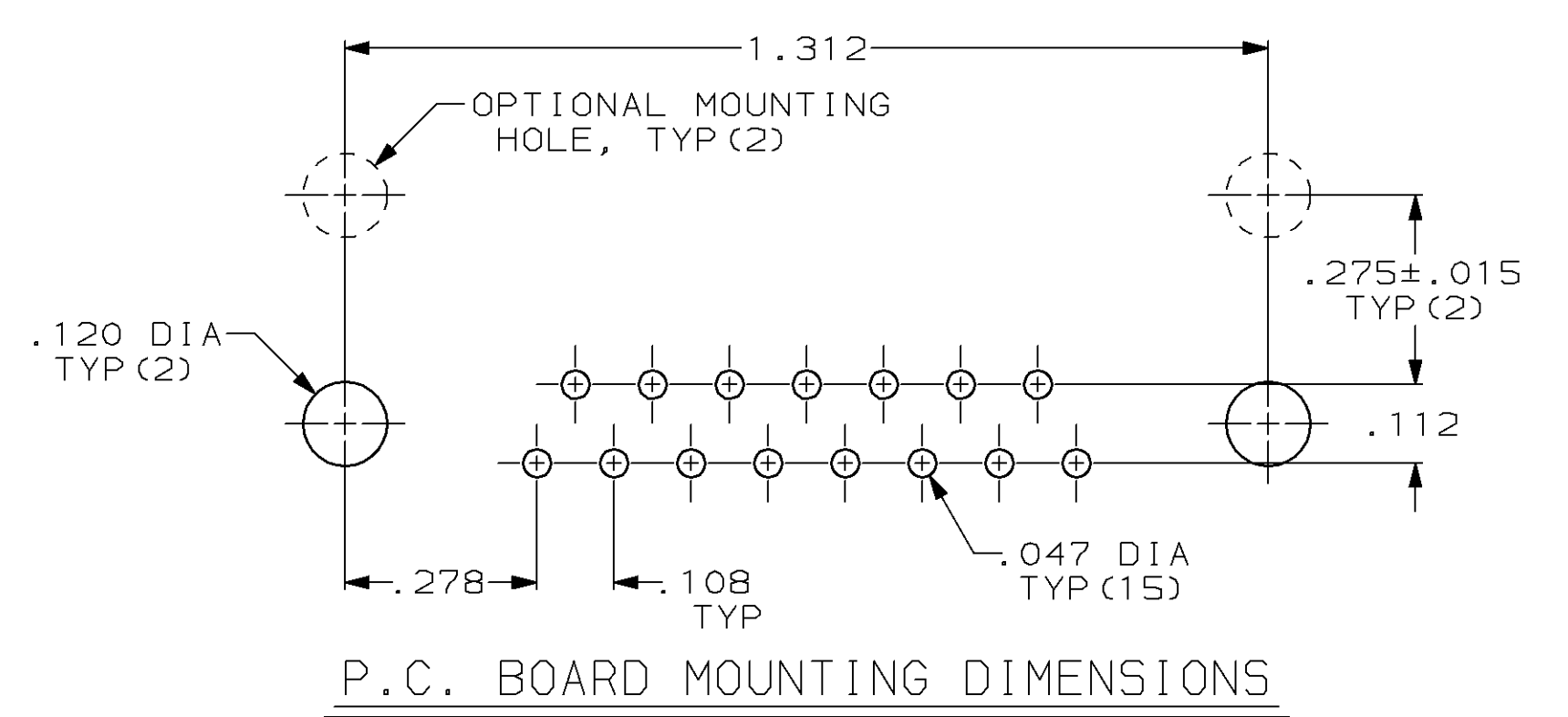


LOC		DIST		REVISIONS			
BD	77	P	LTR	DESCRIPTION	DATE	OWN	APVD
		C		REV PER ECN BD3132	9-11-89	-	-
		D		SUPSD -5 PER EC 0020-506-96	03 MAR 97	DH	RT
		E		SUPSD -1 PER EC 0020-570-96	03 MAR 97	DH	RT



- 1 MOLDED PARTS: THERMOPLASTIC, BLACK, 94V-0 RATED. SHELLS, BRACKETS & SCREWLOCKS: STEEL PER ASTM A109. CONTACTS: PHOSPHOR BRONZE PER QQ-B-750. WASHERS: STEEL PER ASTM A108.
- 2 SHELLS AND BRACKETS: TIN PLATED. SCREWLOCKS AND WASHERS: ZINC PLATED. CONTACTS: SEE TABLE.
- 3 GOLD FLASH FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN-LEAD ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.
- 4 .000030 MIN GOLD FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN-LEAD ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.
- 5 TIN PLATING PER MIL-T-10727; ZINC PLATING PER ASTM B633, TYPE III, CLASS SC1, CLEAR CHROMATE; GOLD PLATING PER MIL-G-45204; NICKEL PLATING PER QQ-N-290.
- 6 LOCKWASHERS ARE FOR -1, -2, -4 AND -5. PLAIN WASHERS ARE FOR -1, -2 AND -5.
- 7 CONNECTOR MATES WITH ANY 15 POSITION PLUG IN AMPLIMITE SERIES AND COMPLIES WITH AMP 108-40,005 WHERE APPLICABLE.



SUPSD BY 747021-2	4	747021-5
OBSOLETE	4	747021-4
OBSOLETE	4	747021-3
	4	747021-2
SUPSD BY 747021-2	3	747021-1
		CONTACT FINISH
		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG		AMP		AMP Incorporated	
DIMENSIONS: INCHES		J. GERACE	9-27-84	AMP		Harrisburg, PA 17105-3508	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		J. GERACE	9-27-84	AMP		AMP Incorporated	
0 PLC	±	J. ASSINI	9-17-84	AMP		AMP Incorporated	
1 PLC	±	NAME		RECEPTACLE ASSEMBLY,		AMP	
2 PLC	±	PRODUCT SPEC		SIZE 2, 15 POSN, R/A,		AMP	
3 PLC	±	APPLICATION SPEC		.545 SERIES, AMPLIMIT™ HDP		AMP	
4 PLC	±	WEIGHT		SIZE		CAGE CODE	
ANGLES	±	CUSTOMER DRAWING		A1		00779	
FINISH	±	SCALE		C=747021		DRAWING NO	
		SCALE 4:1		SHEET 1 OF 1		REV E	