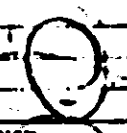


APPLICATOR PARTS LIST

TYPE HINGEBAR 250 Flag Faston MARK III

AMP INCORPORATED HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	473532	42	Front Stabilizing Bar	1	811006-1	
2	INS. CRIMPER	1	472123	43	Anvil Insert Spacer			
3	ANVIL	1	810550-1	44	Hinge Block & Stab.	1	810974-1	
4	ANVIL INSERT Insert	1	81107-1	45	Hinge Pin	1	811007-1	
5	SHEAR BLADE	1	810412	46	Insert - Front - Stab.			
6	REAR SHEAR PLATE	1	811067-1	47	Hinge Bar Assembly	1	465218-1	
7	SHEAR BLADE Spring	1	810410-1	48	Hinge Bar Spring	2	3-23816-5	
8	FRONT SHEAR PLATE	1	398632-2	49	Strip Guide Stop	2	810417	
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411	
10	FRONT ANVIL SPACER PLT.			51	Spacer - Comp. Spring	2	811070-1	
11	TOOL SPACER			52	Cam Follower Holder	1	810409	
12	CRIMP SPACER			53	Cam Follower	1	24746-1	
13	FRONT STRIP GUIDE	1	811052-1	54	Spring Bracket	1	810416	
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408	
15	RAM	1	1-73878	56	Hook Holder	1	810419	
16	WINDMILLER Ram Ret. Plate	1	465004-2	57	Shear Pick-Up Hook	1	810416	
17	ADJ. WINDMILLER Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1	
18	WINDMILLER Protective Plug	1	23142-1	59	Depressor Screw	1	810642-1	
19	APPLICATOR MOUNT ASSY.			60	Washer	4	376182	
20	BASE PLATE	1	465238-1	61	Feed Finger Spring	1	810421-1	
21	BASE BLOCK			62	Dowel Pin	2	1-21030-9	
22	STRIP GUIDE PLATE			63	Micro-Switch	1	23496-1	
23	ANVIL HOLDER	1	810518-1	64	Micro-Switch Cover	1	22689-2	
24	AUX. ANVIL HOLDER			65	Bracket - Micro-Switch	1	811074-1	
25	STRIPPER							
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2	
27	RETAINER PLATE			67	Hook Holder Screw	1	810413	
28	STRIPPER MOUNT BRACKET			68	Feed Finger			
29	STRIPPER BUSHING			69	Spacer (Anvil Holder)	1	811223-1	
30	STOCK DRAG	1	811063-1	70	Lead Wire	1	465918-1	
31	STOCK DRAG HANDLE			71	Dowel Pin	1	465702-1	
32	STOCK DRAG STUD			72	Guard - Rear - Stud - Assy.			
33	STOCK DRAG SPRING	2	810135					
34	STOCK DRAG ADJ. SCREW							
35	FEED FINGER HOLDER	1	810131	REV.	REVISION RECORD	DATE	BY	ECN
36	FEED FINGER	1	810422	H	REVISED JEC ECN	6-6-67	JEC	L-6783
37	FEED FINGER TIP	1	810420	J	SEE ECN	9-4-63	JEC	L-439
38	FEED FINGER STUD	1	810414-1	K	REV. PER ECN	5-23-69	JEC	L-439
39	BASE CASTING	1	570238	L	PEP LFN	6-1-67	JEC	L-6782
40	GUARD, 85% 957698	1	810552	M	REV. PER ECN (SUPP)	8/3/71	JEC	L-7159
41	Guard Insert	1	810552	N	GUARD WAS 46560	1/17/72	JEC	L-7328
				NI	INACTIVATED	10-9-73	JEC	R73
				NY	ACTIVATED	5-18-74	JEC	R388
				P	REV. PER ECN	1-16-76	JEC	L-7691
				R	REV. PER ECN	2-27-77	JEC	R393
				S	REV. PER ECN	10-18-78	JEC	R396

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				.018 Stk. 42563-1
WIRE SIZE	CRIMP HEIGHT			-2
12	.069			-3
				-4
10	.085			-5
				-7
14	.065			
CRIMP	SIZE	TYPE	FEED	
WIRE	.200	1/2" LOK		61229-
INSUL.	.220	0	.770	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.110 - .210		12-10 (Small)		
EXPLODED VIEW				
A-6004-3		A-6004-4		
REMARKS				
End Wire Application				
				
■ DENOTES WEARING PARTS ■ RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-ELECTRIC /- 471273-3				
AMP-MARC				
MECN FEEL 1-1-67				DIST.
SERIAL NO.				DESIGNED
DATE SHIPPED				
CUSTOMER NAME AND ADDRESS				CHK'D.
				APPROVED
APPLICATOR NUMBER				SHEET
U 565505-1				1 of 1

J ECN A-55031 1188-91

T ECN R 7674

For Hardware See 687520-1