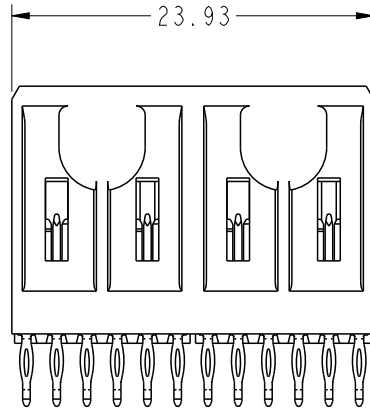
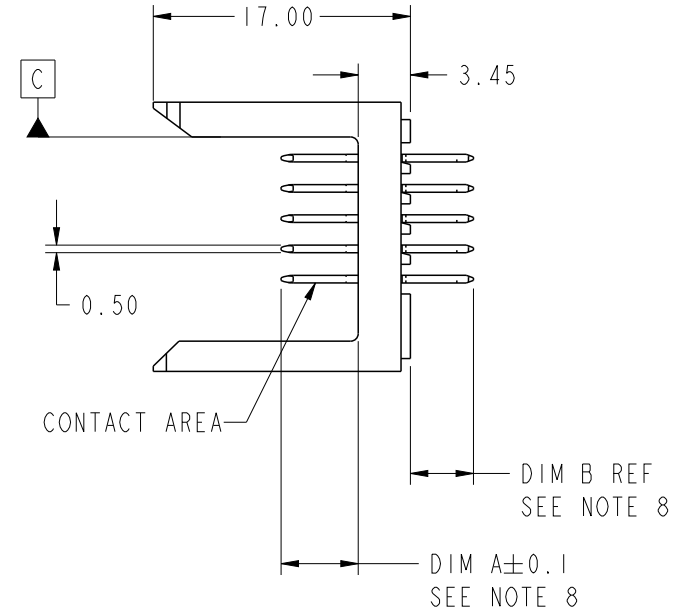
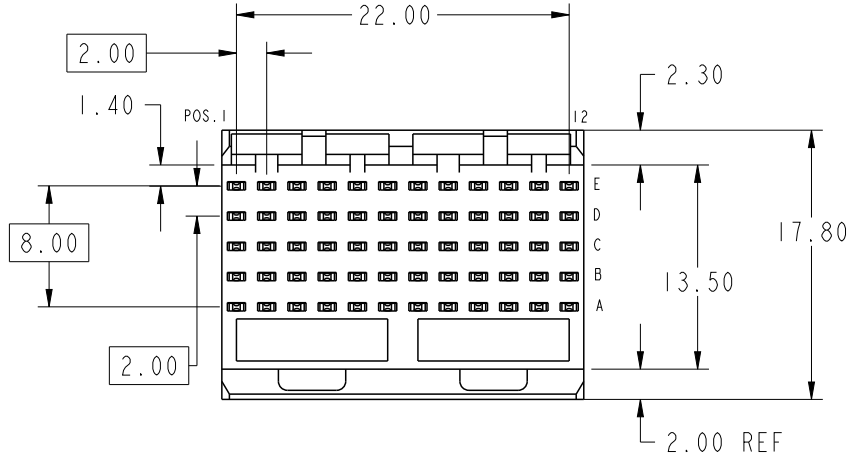
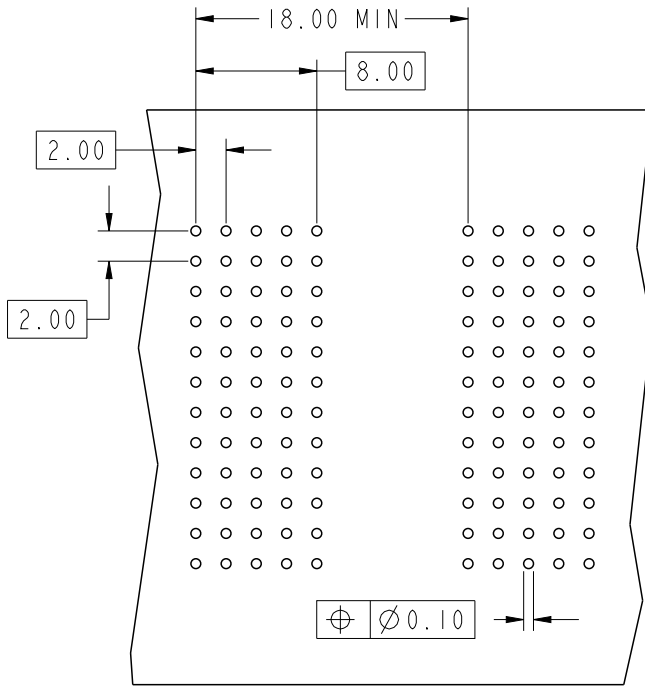


PRODUCT NUMBER
89007-XYLFF



spec ref		dr Terran Huang		2010/07/09		projection		size A4		scale 2:1			
tolerance std		eng Narayanan, Aru		2018/06/21				mm		ecn no ELX-I-30523-1			
ISO 406 ISO 1101		chr -		-				← →		rel level Released			
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr K-Paul Biju		2018/06/27		product family METRAL							
surface		linear		Amphenol FCI		title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		dwg no 89007		rev AK			
ISO 1302		0.X						±0.3		Product - Customer Drw		sheet 1 of 13	
		0.XX						±0.13					
		0.XXX		±0.050									
		angular		0°		±2°							



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY (SIGNAL PF)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

spec ref *		dr Terran Huang 2010/07/09		projection		size A4		scale 2:1											
tolerance std ISO 406 ISO 1101		eng Narayanan, Aru 2018/06/21						ecn no ELX-I-30523-1											
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr -						rel level Released											
surface		appr K-Paul Biju 2018/06/27		product family METRAL		dwg no 89007		rev AK											
<table border="1"> <tr><td>linear</td><td>0.X</td><td>±0.3</td></tr> <tr><td></td><td>0.XX</td><td>±0.13</td></tr> <tr><td></td><td>0.XXX</td><td>±0.050</td></tr> <tr><td>angular</td><td>0°</td><td>±2°</td></tr> </table>		linear	0.X	±0.3		0.XX	±0.13		0.XXX	±0.050	angular	0°	±2°	Amphenol FCI		title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		sheet 2 of 13	
linear	0.X	±0.3																	
	0.XX	±0.13																	
	0.XXX	±0.050																	
angular	0°	±2°																	
ISO 1302		cat. no. -		Product - Customer Drw															

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X10LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X14LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X19LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X11LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X15LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X20LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X12LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X16LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X21LF	E	7	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X13LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X17LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X22LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Anu	2018/06/21			ecn no	ELX-I-30523-1		
ISO 406		chr	-	-			rel level	Released		
ISO 1101		appr	K-Paul Biju	2018/06/27	product family	METRAL	rev			
surface	linear		METRAL SIGNAL HEADER				89007	AK		
			2 MOD, 5 ROW PRESS-FIT							
ISO 1302	angular		cat. no.	-	Product - Customer Drw				sheet 3 of 13	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X23LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X27LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X32LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X24LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X29LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X33LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X25LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X30LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X34LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X26LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X31LF	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X35LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11	11	11

spec ref	dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1	
tolerance std ISO 406 ISO 1101	TOLERANCES UNLESS OTHERWISE SPECIFIED		eng			Narayanan, Aru	2018/06/21	ecn no	ELX-I-30523-1	
			chr			-	-		rel level	Released
surface ISO 1302	linear	0.X	±0.3	Amphenol FCi	METRAL SIGNAL HEADER	dwg no	89007			rev
		0.XX	±0.13							
		0.XXX	±0.050							
angular	0°	±2°	cat. no.	*	Product - Customer Drw	sheet 4 of 13				

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X36LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X41LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X45LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X37LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X42LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X46LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X39LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X43LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X47LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X40LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X44LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X48LF	E	19	19	19	19	19	19	19	19	19	19	19	19
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19	19	19

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	Narayanan, Aru	2018/06/21			ecn no	ELX-I-30523-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2018/06/27	product family		METRAL	rev		
ISO 1302	linear	0.X	±0.3	Amphenol FCi	METRAL SIGNAL HEADER			dwg no	89007	AK
		0.XX	±0.13		2 MOD, 5 ROW PRESS-FIT					
		0.XXX	±0.050		cat. no.	*	Product - Customer Drw			
	angular	0°	±2°							

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X49LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X53LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X57LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X50LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X54LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X58LF	E	20	20	20	20	20	20	20	20	20	20	20	20
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X51LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7	7	7

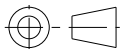
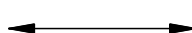
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89007-X55LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X59LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X52LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X56LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X60LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10	10	10	10	10

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	Narayanan, Anu	2018/06/21			ecn no	ELX-I-30523-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2018/06/27	product family		METRAL		rev	
ISO 1302		linear		0.X	±0.3	METRAL SIGNAL HEADER		dwg no	89007	AK
				0.XX	±0.13	2 MOD, 5 ROW PRESS-FIT				
		angular		0°	±2°	cat. no.		Product - Customer Drw		sheet 6 of 13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X61LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X65LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	21	21	21	21	21	21	21	21	21	21	21	21
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X69LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X62LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X66LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X70LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X63LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12	12	12	12	12

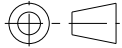
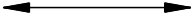
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X67LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X71LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X64LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X68LF	E	21	21	21	21	21	21	21	21	21	21	21	21
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X72LF	E	19	19	19	19	19	19	19	19	19	19	19	19
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19	19	19

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	Narayanan, Aru	2018/06/21			ecn no	ELX-I-30523-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2018/06/27	product family		METRAL		rev	
ISO 1302	linear	0.X	±0.3		Amphenol FCi	METRAL SIGNAL HEADER		dwg no	89007	
		0.XX	±0.13							
		0.XXX	±0.050							
	angular	0°	±2°		cat. no.	*	Product - Customer Drw		sheet 7 of 13	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X73LF	E	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X77LF	E	3	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X81LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X74LF	E	13	13	13	13	13	13	13	13	13	13	13
	D	4	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X78LF	E	13	13	13	13	13	13	13	13	13	13	13
	D	16	16	16	16	16	16	16	16	16	16	16
	C	2	2	2	2	2	2	2	2	2	2	2
	B	16	16	16	16	16	16	16	16	16	16	16
	A	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X82LF	E	20	20	20	20	20	20	20	20	20	20	20
	D	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X75LF	E	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3

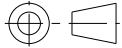
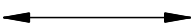
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X79LF	E	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19	19
	A	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X83LF	E	8	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X76LF	E	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X80LF	E	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X84LF	E	14	14	14	14	14	14	14	14	14	14	14
	D	8	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	Narayanan, Anu	2018/06/21			ecn no	ELX-I-30523-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr	K-Paul Biju	2018/06/27	product family		METRAL		rev	
surface	linear	0.X	±0.3	Amphenol FCI	METRAL SIGNAL HEADER			dwg no	89007	AK
		0.XX	±0.13		2 MOD, 5 ROW PRESS-FIT					
		0.XXX	±0.050		cat. no.	*	Product - Customer Drw			
ISO 1302	angular	0°	±2°							

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X85LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X89LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8
	B	17	17	17	17	17	17	17	17	17	17	17
	A	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X93LF	E	12	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X86LF	E	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5
	A	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X90LF	E	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X94LF	E	15	15	15	15	15	15	15	15	15	15	15
	D	12	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X87LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X91LF	E	11	11	11	11	11	11	11	11	11	11	11
	D	21	21	21	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X95LF	E	11	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X88LF	E	14	14	14	14	14	14	14	14	14	14	14
	D	17	17	17	17	17	17	17	17	17	17	17
	C	6	6	6	6	6	6	6	6	6	6	6
	B	17	17	17	17	17	17	17	17	17	17	17
	A	14	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X92LF	E	21	21	21	21	21	21	21	21	21	21	21
	D	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X96LF	E	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9
	A	12	12	12	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2018/06/21			mm	ecn no	ELX-I-30523-1	
ISO 406 ISO 1101		chr	-	-					rel level	Released
surface	<input checked="" type="checkbox"/> linear <input type="checkbox"/> angular	appr	K-Paul Biju	2018/06/27	product family	METRAL		rev		
ISO 1302		0.X	±0.3	Amphenol FCI	METRAL SIGNAL HEADER			dwg no 89007	rev AK	
	0.XX	±0.13	2 MOD, 5 ROW PRESS-FIT							
	0.XXX	±0.050	cat. no.		-	Product - Customer Drw	sheet 9 of 13			
		0°	±2°							

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI29LF	E	2	2	2	2	2	2	1	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI33LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	7	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI30LF	E	2	2	1	2	2	1	2	2	2	2	2	3
	D	2	1	2	2	2	2	2	2	2	2	2	3
	C	2	2	1	2	2	2	2	2	2	2	2	3
	B	2	2	2	2	2	2	2	2	2	2	2	3
	A	3	2	2	2	2	2	2	2	2	2	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI34LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	1	2	2	2	2	2	2	2
	C	2	2	2	2	1	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI31LF	E	3	3	3	3	3	19	3	19	3	4	3	19
	D	3	3	3	3	3	19	3	19	3	4	3	19
	C	3	3	3	3	3	19	3	19	3	4	3	19
	B	3	3	4	4	4	19	3	19	3	4	3	19
	A	3	3	2	2	2	2	3	19	3	4	3	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI32LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	1
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2


spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1										
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2018/06/21	mm			ecn no	ELX-I-30523-1											
ISO 406 ISO 1101		chr	-	-	product family			METRAL	rel level	Released										
surface	<table border="1"> <tr> <td rowspan="3">linear</td> <td>0.X</td> <td>±0.3</td> </tr> <tr> <td>0.XX</td> <td>±0.13</td> </tr> <tr> <td>0.XXX</td> <td>±0.050</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>	linear	0.X	±0.3	0.XX	±0.13	0.XXX	±0.050	angular	0°	±2°	appr	K-Paul Biju	2018/06/27	part no	METRAL SIGNAL HEADER			rev	
linear	0.X		±0.3																	
	0.XX		±0.13																	
	0.XXX	±0.050																		
angular	0°	±2°																		
ISO 1302		cat. no.	-	Product - Customer Drw	sheet 12 of 13	dwg no	89007			AK										

PRODUCT NUMBER

89007-XYLFF

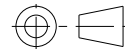

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS FILLED.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
89007-XYLFF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
10. REFER TO 85832 FOR OTHER LOAD VARIATIONS.
11. PLATING SPEC REFER TO THE DRAWING 10110324.
12. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YLF	TELECOM CLASS	SEE NOTE 9
-5YLF	TELCORDIA UE	SEE NOTE 9

spec ref *		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std ISO 406 ISO 1101	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2018/06/21			ecn no	ELX-I-30523-1		
		chr	-	-			rel level	Released		
surface	linear	appr	K-Paul Biju	2018/06/27	product family	METRAL				
ISO 1302		angular	0°	±2°	part no	89007				
			0.X	±0.3	Amphenol FCI	METRAL SIGNAL HEADER		rev AK		
			0.XX	±0.13		2 MOD, 5 ROW PRESS-FIT				
			0.XXX	±0.050		cat. no. - Product - Customer Drw				
						sheet 13 of 13				